

NXTCORE ARINC801 Fiber Optic Terminus Qualification Test Plan

1. Scope

To define the test samples, test sequence and test methods used to validate the optical performance of NXTCORE ARINC 801 fiber optic terminus. It is understood that the standard optical channel performance is governed by the optical terminus in conjunction with the connector and cable options. Optical performance has been generally governed by the performance criteria outlined in the ARINC Specification 801-2; Fiber Optic Connectors. NXTCORE has utilized outside testing facilities certified by ISO/IEC-17025:2005, Mil-STD-790 and ITL FOC to ensure the independent and quality nature of all data presented. Termini were installed onto cables and into connectors by a ISO9001/2008 supplier prior to submittal to the testing organization.

2. Order of Precedence

In case of a conflict between the text of this document and the applicable referenced documents, the text of this document shall take precedence.

3. Description of Test Articles

Item	Part Number	Qty	Description
1	TA-1260-S-P	98	Optical terminus, loose structure
2	N/A	12	Cable assembly, Item 1 to Item 1, 62.5/125 multi-mode fiber, 1.8mm to 2.0mm diameter, 4 meters in length, -55°C to 125°C minimum rating, loose structure (Fiber: Carlisle P/N NFO(EP)-125-1) supplied pre-conditioned
3	N/A	25	Cable assembly, Item 1 to Item 1, 62.5/125 multi-mode fiber, 1.8mm to 2.0mm diameter, 4 meters in length, standard temperature rating,
4	N/A	1	loose structure with Aramid strength member (Fiber: OFS)
5	N/A	4	Cable assembly, Item 9 to Item 9, 62.5/125 multi-mode fiber, 1.8mm to 2.0mm diameter, 4 meters in length, standard temperature rating,
6	N/A	8	loose structure with Arimid strength member (Fiber: OFS)
7	N/A	36	Cable assembly, Item 1 to Item 1, 9/125 single-mode fiber, 1.8mm to 2.0mm diameter, bend insensitive, 4 meters in length, -55°C to 125°C minimum rating, semi-loose structure (Fiber: Carlisle P/N NFO(EP)-125-5B) supplied pre-conditioned
8	N/A	12	Patch cord, 900 µm, FC UPC to FC UPC, 62.5/125 multimode fiber, 4 meters in length
9	N/A	2	Patch cord, 900 µm, FC APC to FC APC, 9/125 single-mode fiber, 4 meters in length
			Optical terminus, 801-conforming, Radial P/N F725 003 419

Termini intended for multimode cables with loose structure and termini intended for single-mode cables with loose structure, shall be installed in ARINC801 capable connectors. The termini and connectors are intended for continuous operation at any temperature between -55°C and 125°C. Fiber optic termini supplied are certified to be of production source and quality.

Cable/Terminus assembly and crimping of the crimp sleeve shall be performed by an outside source cable assembly supplier using standard termination methods per the applicable ARINC documents. Fiber optic cable, supplied to the cable assembly supplier will be pre-conditioned for 5 cycles, -55°C to 135°C with a 5 minute ramp time between temperature extremes and each temperature plateau stabilized for at least 30 minutes. The cable assembly supplier will affix a unique label to each cable assembly to ensure performance and end face traceability throughout the entire test regimen. The cable assembly supplier will complete and record end face geometry per Telcordia Core GR-326 and per TIA/EIA-568-C.3. These measurements shall be made using a calibrated interferometer. The cable assembly supplier shall perform and record initial attenuation and return loss testing on all cable assemblies. All necessary test fixtures will be supplied by the selected independent testing laboratory.

The test connectors shall be populated according to the following table:

Connector Variant	Multimode position	Single-mode position
Connector 1	A1, A3	---
Connector 2	A1, A2, A4, A5	---
Connector 3	A1, A5	A2, A4
Connector 4	A1, A2, A6, A7	A3, A5

Note: Item 4 containing the Radial terminus shall be populated into connector according to the above table and considered part of Group D. This will be considered for intermate performance.

4. Guide Pins

When using NXTCORE optical termini within ARINC801 connector systems all mating conditions are to be tested with standard ARINC801 specification guidance features installed into connectors.

5. Test Sequence

The test plan is divided into four (4) groups of test sequences. Groups A, B and C shall each be comprised of four mated, fully populated connector pairs and each group will consist of 16 optical channels or 32 total termini. Group D shall be comprised of one mated, fully populated connector pair and will consist of 2 optical channels or 4 total termini. Each pair of connectors shall go through the listed tests in the order specified. The test sequence is given in the table on the following page.

Test Procedure	Group A Environmental	Group B Mechanical Environment	Group C Mechanical Usage	Group D Intermate
Attenuation and splicing	X	X	X	X
Return loss	X	X	X	
Thermal cycling	X			
Humidity	X			
Temperature life	X			
Salt spray	X			
Thermal shock	X			
Vibration		X		
Mechanical shock		X		
Maintenance aging			X	
Mating durability			X	
Cable Pull-out			X	
Termini retention force			X	
Return loss	X	X	X	X

6. Test Procedures

All electrical configuration specifications, tests or electrical failure criteria associated with the following referenced test specifications are not applicable for the following tests.

6.1 Optical

All the following optical performance tests shall be performed at a nominal wavelength of 1300 nm for multimode and 1550 nm for single-mode. Multimode tests shall use overfill launch conditions as defined in TIA-455-54B (FOTP-54) or IEC 60793-1-40 (TIA-455-78B (FOTP-78)), paragraph A.1.3.

6.1.1 Attenuation

Requirements:

Test in accordance with TIA-455-171A (FOTP-171), Method D1 (multimode) and D3 (single-mode).

Criteria:

Fiber optic connector assemblies shall have a maximum attenuation of 0.3 dB for multimode connections. For all single-mode connections, measure and record only. No failure criterion exists for single-mode connections.

6.1.2 Return Loss

Requirements:

Test as specified in paragraph 2.4.3.2 of ARINC Specification 801-2 and in accordance with TIA/EIA-455-107A (FOTP-107). Return loss should be a minimum of 20 dB for multimode PC polish termini and 30 dB for single-mode PC polish termini.

Criteria: Measure and record return loss measurements.

6.1.3 Change in Transmittance (CIT)

Requirements:

Where tests specify a CIT measurement, CIT should be measured in accordance with TIA-455-20B (FOTP-20), Method A. Launch conditions for CIT measurements should be an Equilibrium Modal Distribution profile. Measurements shall be recorded before, during, and after the test, unless otherwise specified. The measurement made during a test need not be continuous, unless otherwise specified, but should be made at the extremities of the test conditions.

Criteria:

Unless otherwise specified in this test plan, the CIT for any test should not exceed 0.5 dB for multimode connections. For all single-mode connections, measure and record only. No failure criterion exists for single-mode connections.

6.2 Environmental Category

6.2.1 Thermal Cycling

Requirements:

Test as specified in ANSI/TIA-455-3B (FOTP-3) with the following procedure and criteria, which is based from paragraph 2.4.4.1 of ARINC Specification 801-2 with exceptions.

Procedure:

Connectors shall be tested using Test Condition D, 10 cycles, with Step 1 set at $-55^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and Step 2 set at $125^{\circ}\text{C} \pm 2^{\circ}\text{C}$. Both of these temperature plateau intervals shall not be less than 30 minutes. The rate of the environmental chamber air temperature change, between the minimum and maximum temperature

extremes, shall be between 50 and 70 minutes. No stabilization is necessary for Step 3 as it is the indicator of the start/end of each cycle. At the completion of the last cycle, the connector assemblies shall be returned to $23^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and there shall be no damage detrimental to operation of the assembly after being subjected to the temperature extremes. The CIT measurements shall be taken continuously throughout and at $23^{\circ}\text{C} \pm 5^{\circ}\text{C}$ at the end of the test. The frequency of CIT measurements taken throughout the test will be up to the discretion of the testing laboratory, although an absolute minimum frequency of CIT measurements taken every 5 minutes will be herein required. Stabilization shall be considered achieved at least 30 minutes after the start of each plateau interval.

Criteria:

Fiber optic connector assemblies shall pass the CIT test as stated in 6.1.3 of this test plan and a visual inspection in accordance with the requirements of TIA-455-13A (FOTP-13).

6.2.2 Humidity

Requirements:

Test as specified in paragraph 4.5.15 of MIL-DTL-24308G and in accordance with EIA-364-31B, Method IV (-10°C to $+65^{\circ}\text{C}$, 10 cycles, 240 hours). Optional cold shock required. Connectors are to remain in a mated condition throughout the test using the provided jackscrew hardware system. Panel mounting not required.

Procedure:

The CIT measurements shall be taken upon stabilization at every temperature plateau and at 25°C at the end of the test. Stabilization shall be considered achieved at least 30 minutes after the start of each plateau interval.

Criteria:

Fiber optic connector assemblies shall pass a CIT test.

6.2.3 Temperature Life:

Requirements:

Test as specified in TIA/EIA-455-4C (FOTP-4) with the following procedure and criteria, which is based from paragraph 2.4.4.2 of ARINC Specification 801-2 with exceptions.

Procedure:

The temperature exposure shall be $125^{\circ}\text{C} \pm 2^{\circ}\text{C}$ for the duration of 1,000 hours. CIT measurements shall initially be recorded at $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$, once every hour for the duration of the test and at the conclusion of testing upon return to $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$. Cleaning of the termini is permitted prior to and post testing, but not during the test.

Criteria:

Fiber optic connector assemblies shall pass a CIT test and a visual examination using the failure criteria referenced in paragraph 5.9 of TIA/EIA-455-4C (FOTP-4).

6.2.4 Salt Spray:

Requirements:

Test as specified in paragraph 2.4.4.5 of ARINC Specification 801-2 the testing requirements of TIA-455-16A (FOTP-16), test condition C.

Procedure:

After exposure, a CIT test shall be performed. The connector assemblies shall then be thoroughly washed with tap water to remove all salt deposits and then shall be dried in a circulating air oven at a temperature of $38^{\circ}\text{C} \pm 3^{\circ}\text{C}$ for a period of 12 hours. They shall then be visually examined for evidence of corrosion.

Criteria:

Fiber optic connector assemblies shall pass a CIT test and visual inspection. Mating and un-mating force testing is not required during final inspection of the connector assemblies.

6.2.5 Thermal Shock

Requirements:

Test as specified in paragraph 4.5.13.1 of MIL-DTL-24308G and in accordance with EIA-364-32F with the exception that no plateau interval shall be less than 30 minutes.

Procedure:

Connectors shall be tested using Method A, Test Condition I, 5 cycles, unless otherwise specified. At the completion of the last cycle, the connector assemblies shall be returned to 25°C and there shall be no damage detrimental to operation of the assembly after being subjected to the temperature extremes. The CIT measurements shall be taken continuously throughout and at 25°C at the end of the test. The frequency of CIT measurements taken throughout the test will be up to the discretion of the testing laboratory, although an absolute minimum frequency of CIT measurements taken every 5 minutes will be herein required. Stabilization shall be considered achieved at least 30 minutes after the start of each plateau interval.

Criteria:

No CIT failure criterion exists for this test; measure and record only. Visual inspection, using the failure criteria outlined in paragraph 4.6 of EIA-364-32F, is required.

6.3 Mechanical Environment

6.3.1 Mechanical Vibration

Requirements:

Test as specified in paragraph 4.5.13.1 of MIL-DTL-24308G and in accordance with EIA-364-32F with the exception that no plateau interval shall be less than 30 minutes.

Procedure:

Connectors shall be tested using Method A, Test Condition I, 5 cycles, unless otherwise specified. At the completion of the last cycle, the connector assemblies shall be returned to 25°C and there shall be no damage detrimental to operation of the assembly after being subjected to the temperature extremes. The CIT measurements shall be taken continuously throughout and at 25°C at the end of the test. The frequency of CIT measurements taken throughout the test will be up to the discretion of the testing laboratory, although an absolute minimum frequency of CIT measurements taken every 5 minutes will be herein required. Stabilization shall be considered achieved at least 30 minutes after the start of each plateau interval.

Criteria:

No CIT failure criterion exists for this test; measure and record only. Visual inspection, using the failure criteria outlined in paragraph 4.6 of EIA-364-32F, is required.

6.3.2 Mechanical Shock

Requirements:

Phase 1: Test as specified in paragraph 4.5.16 of MIL-DTL-24308G and in accordance with EIA-364-28F, test condition IV.

Phase 2: Test as specified in paragraph 4.5.16 of MIL-DTL-24308G and in accordance with EIA-364-28F, test condition IV with the following exception:

The 20-minute cycle shall be performed two times in each of the three mutually perpendicular directions (total of six times), so that the motion shall be applied for a total period of approximately 2 hours.

Procedure:

Phase 1 & 2: Two separate tests consisting of Phase 1 & 2 are to be performed. The first test will consist of a test fixture with two mated pair test sample mounted. The second test will consist of a test fixture with a secondary mated pair test sample mounted. Connector pairs shall be held together by their locking mechanism.

Phase 1: CIT shall be measured before and after the vibrations, and shall not be monitored during the vibration application when the discontinuity detector is in use.

Phase 2: The test laboratory is restricted to two simultaneous channels when monitoring for a 1 μ sec discontinuity. For this reason, it is necessary to only use two multi-mode channels, one from each connector test sample.

Criteria:

During phase 1 of the test, there shall be no optical discontinuities in excess of 50 microseconds and a change in power >0.5 dB. At the conclusion of phase 1, fiber optic connector assemblies shall pass a CIT test. In addition, the mated connectors shall not be damaged and there shall be no loosening of parts due to vibration.

During phase 2 of the test, there shall be no optical discontinuities in excess of 1 microsecond and a change in power >1.0 dB. Failure of this phase of the test will not constitute a failure of the test samples. A CIT test and visual inspection are not required after phase 2.

6.4 Mechanical Use

6.4.1 Maintenance Aging

Requirements:

Test as specified in paragraph 2.4.5.7 of ARINC Specification 801-2 and in accordance with EIA-364-24B.

Procedure:

All termini shall be removed and reinstalled ten times using the appropriate insertion and removal tools.

Criteria:

The termini insertion force should be measured during the first and last cycles and should not exceed 36 N (8 pounds).

6.4.2 Mating Durability

Requirements:

Test as specified in paragraph 4.5.18 of MIL-DTL-24308G and in accordance with EIA-364-09C, which meets or exceeds the testing requirements of TIA-455-21A (FOTP-21). The following detail applies:

- a. Manual mating and un-mating of test samples, 500 cycles at a rate between 100 and 300 cycles per hour.
- b. (Salt spray requirement removed here due to its absence in ARINC 801-2 and 2008 test plan)

Procedure:

500 cycles of engagement and separation shall be performed. A cycle shall be defined as the point at which optical termini are fully disengaged to a point at which the connectors are fully mated and termini are fully engaged. Connector shells are not required to be fully unmated.

A CIT test shall be performed after every 100 cycles. Termini may be cleaned prior to each measurement.

Criteria:

Fiber optic connector assemblies shall pass CIT tests and at the conclusion of the test, the connectors, adapters and termini shall be inspected for visual damage using the failure criteria outlined in paragraph 4.6 of TIA-455-21A (FOTP-21).

6.4.3 Cable Pull-out Force

Requirements:

Test as specified in TIA-455-6B (FOTP-6) Method 1.

Procedure:

This test applies only to cables with 1.8mm to 2.1mm outer jacket diameter and reinforced with an Aramid strength member. Mount the test sample in a test fixture such that adequate support is provided.

The test load shall be applied as follows with a rate of pull being 89N/min \pm 4N:

Load 1: Apply 12 lb force at 0° for at least 5 seconds but no more than 10 seconds.

Criteria:

For the procedure above, remove the load and after at least 10 seconds, measure and record the CIT.

6.4.4 Terminus Retention Force

Requirements:

Test as specified in paragraph 2.4.5.3 of ARINC Specification 801-2 and in accordance with EIA-364-38C, either Method A or B.

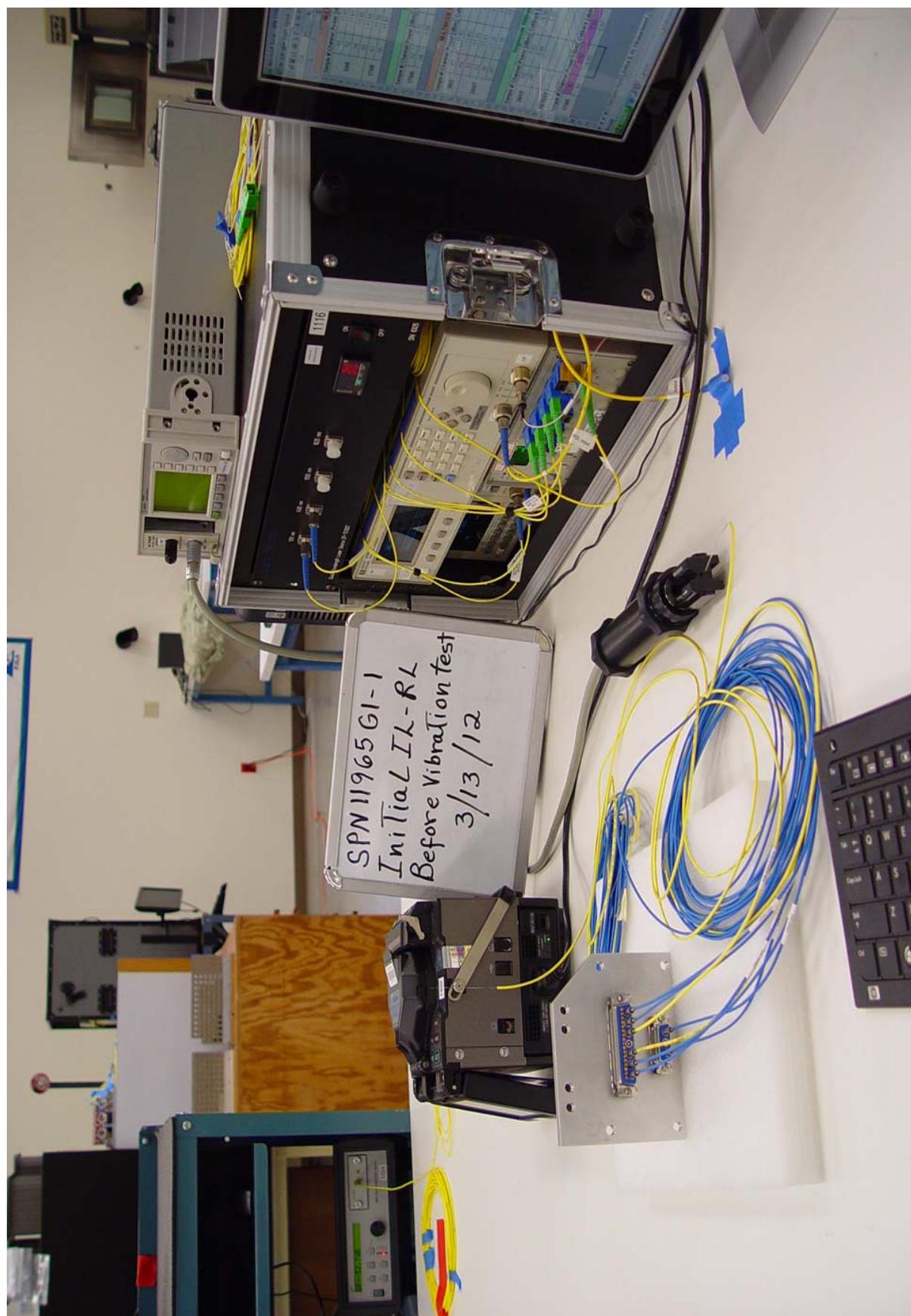
Procedure:

The test load shall be 12 lb force. *Note: This test is intended to prove the integrity of the connector terminus retention feature and not to prove the attachment of the cable terminus.*

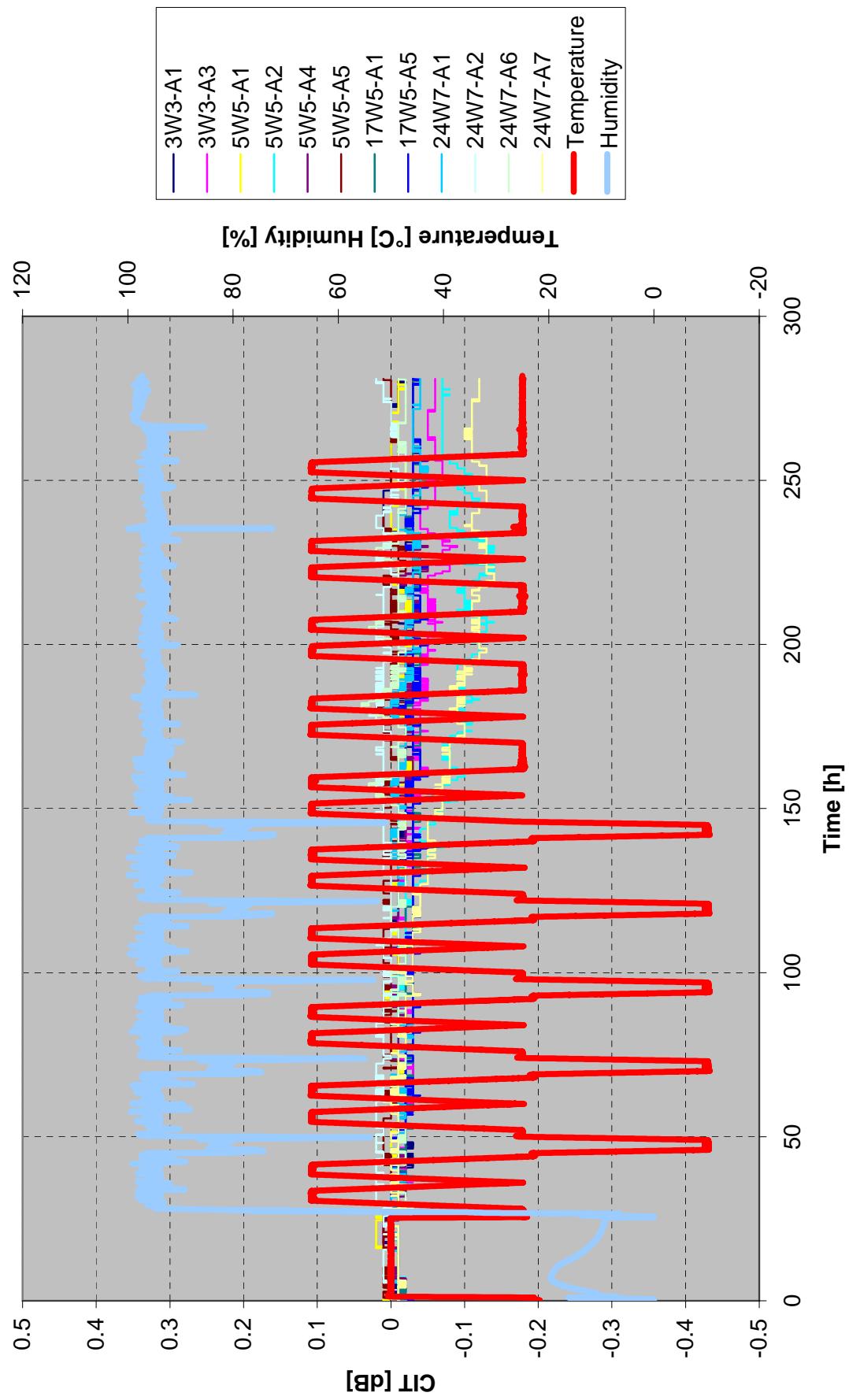
Criteria:

All termini shall be retained with no damage to the termini, the connector inserts or to the retention mechanisms.

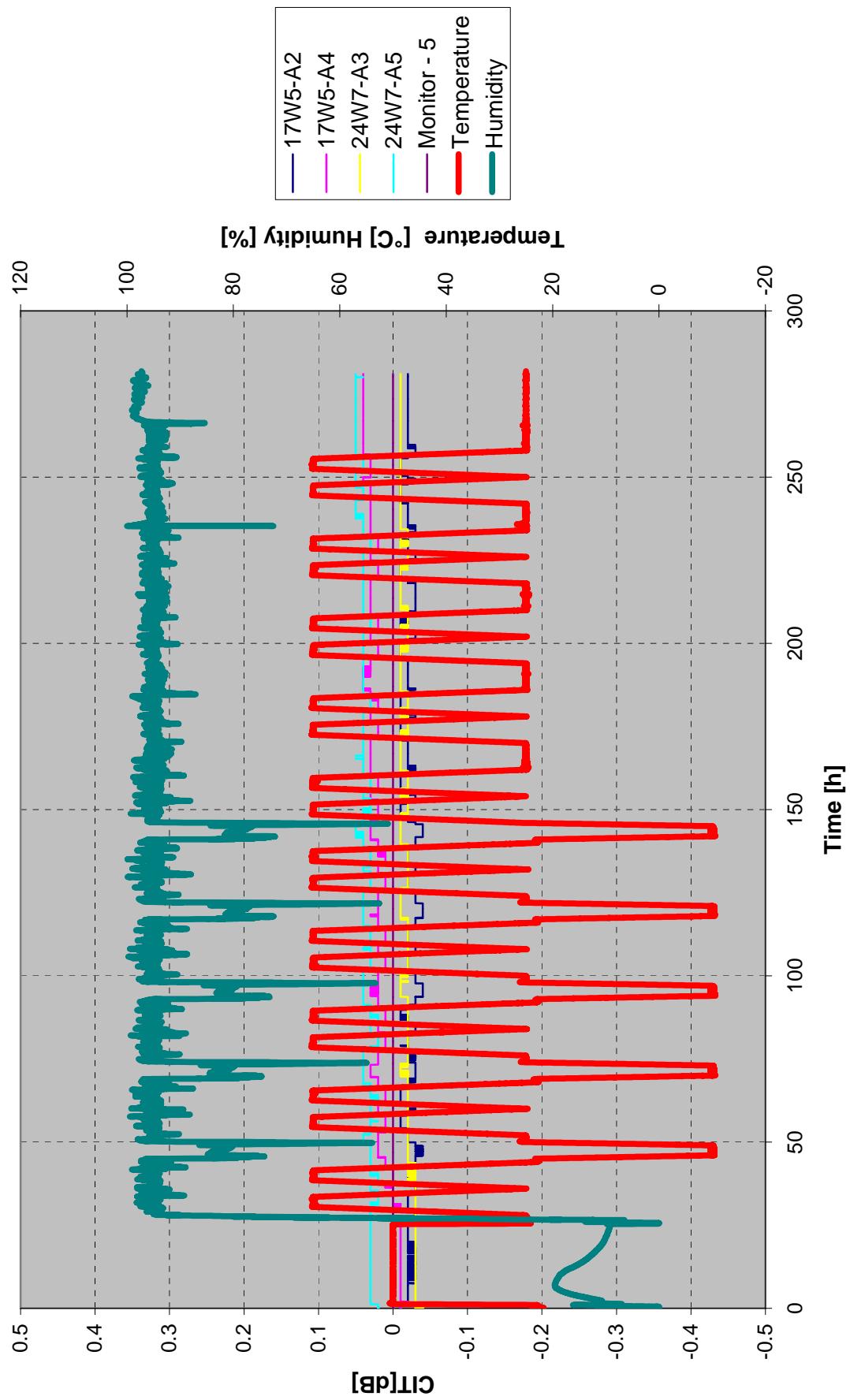
MULTIMODE @1300nm, Singlemode @1550nm					
Sample #	Channel	Power [dBm]	Cutback [dbm]	IL [dB]	RL [dB]
3W3	A1 mm	-11.43	-11.37	0.06	>45
	A3 mm	-11.42	-11.36	0.02	>45
5W5	A1 mm	-11.54	-11.49	0.05	>45
	A2 mm	-11.53	-11.5	0.03	>45
	A4 mm	-11.55	-11.51	0.04	>45
	A5 mm	-11.56	-11.52	0.04	>45
17W5	A1 mm	-11.42	-11.40	0.02	>45
	A2 sm	-5.68	-5.43	0.25	55.5
	A4 sm	-5.67	-5.41	0.26	56.4
	A5 mm	-11.42	-11.39	0.03	>45
24W7	A1 mm	-11.42	-11.39	0.03	>45
	A2 mm	-11.40	-11.38	0.02	>45
	A3 sm	-5.67	-5.39	0.28	55.8
	A5 sm	-5.62	-5.39	0.23	52.1
	A6 mm	-11.42	-11.39	0.03	>45
	A7 mm	-11.42	-11.38	0.04	>45
Initial Results					
17W5	A1 mm			0.00	
	A2 sm	-5.78	-5.39	0.38	56.8
	A4 sm			0.00	
	A5 mm			0.00	
24W7	A1 mm			0.00	
	A2 mm			0.00	
	A3 sm	-5.67	-5.39	0.28	55.8
	A5 sm	-5.75	-5.39	0.36	55.9
	A6 mm			0.00	
	A7 mm			0.00	
	A5 sm	-5.72	-5.39	0.33	56.1

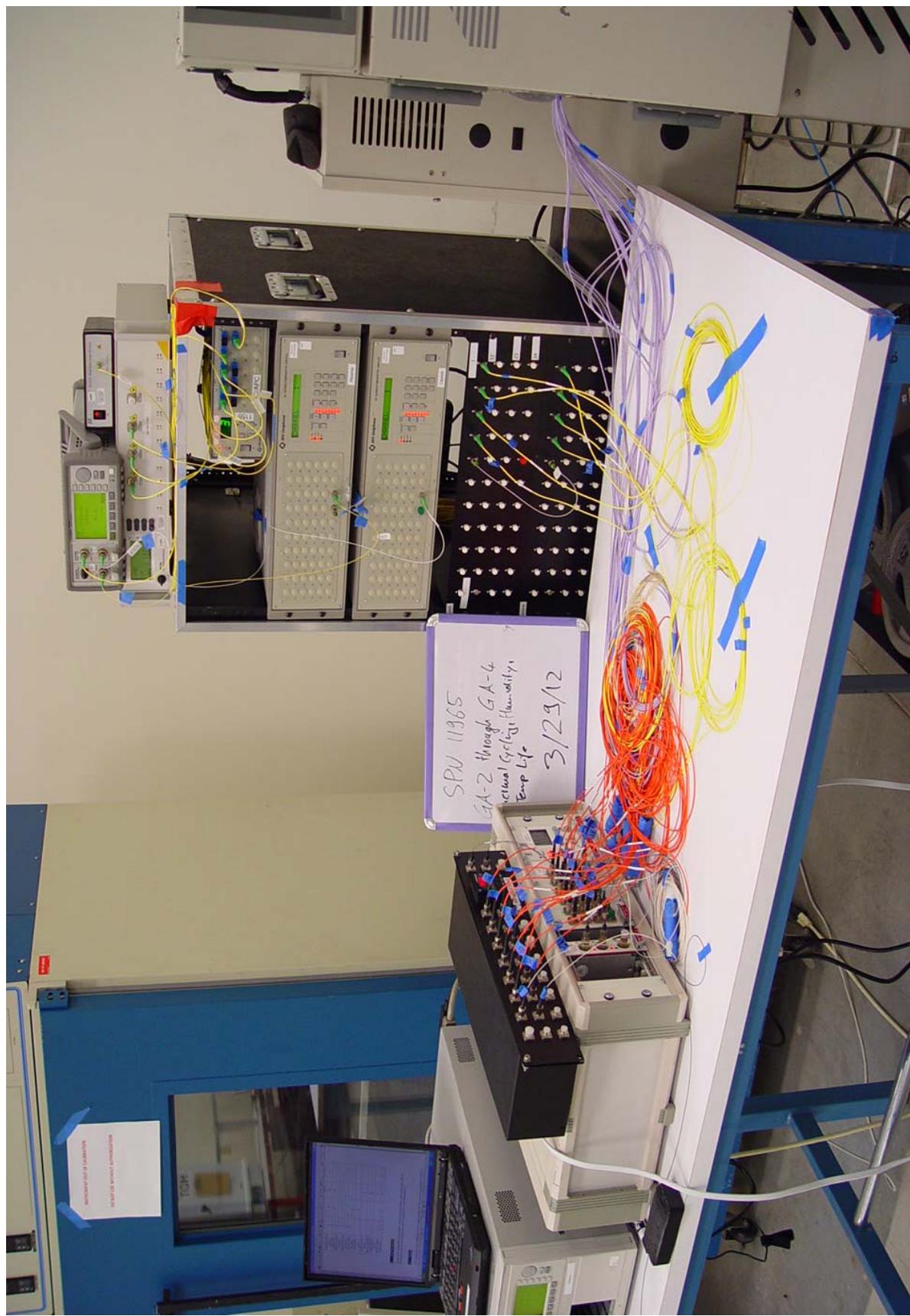


SPN 11965 GA-3 Humidity MM CIT



SPN 11965 GA-3 Humidity SM CIT





Test Datasheet

 Test Report by:
 Experior Laboratories, Inc.

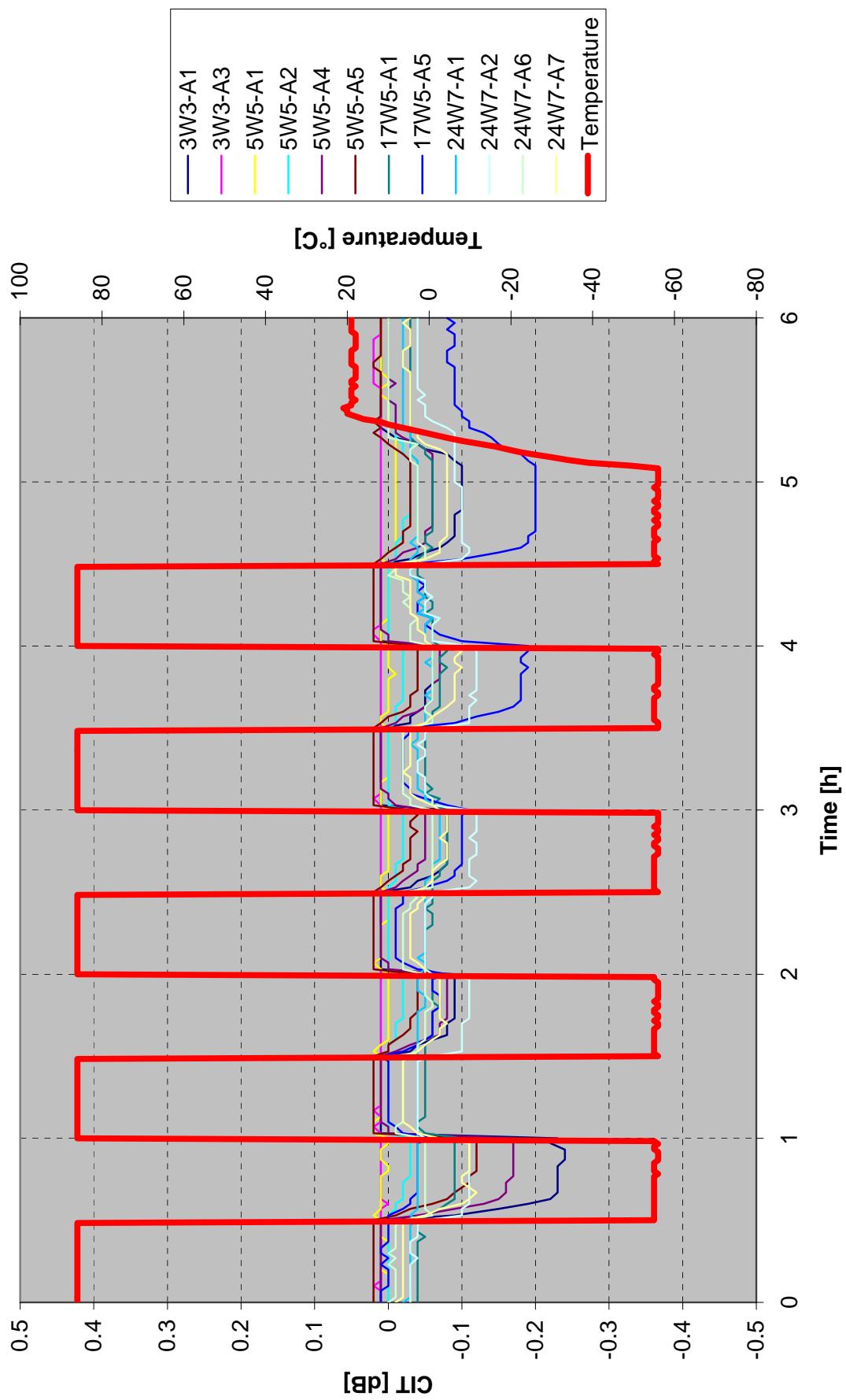
Start Date	Completion Date	Customer Name	Purchase Order #	Service Project Number SPN	Test ID #	Temperature	Humidity	DS Revision
6/5/2012	6/8/2012	NXTCon	177125	11965	GA-6	23 °C	29 %RH	06/08/12
Test Title	Test Specification / Standard			Specific Test Conditions		Measurements / Inspection		
Thermal Shock	4.5.13.1 of MIL-DTL-24308G and in accordance with EA-364-32F			Method A, Test Condition I, 5 cycles -55 °C (+0, -3), 125 °C (+3, -0)		CIT [dB], Temperature [C]		
Anomaly / Interruption				Nonconformity / Deviation		none		
Test was performed twice: One time with 85°C as high temperature, the second time with 125°C as high temperature								
Instrum. Number	Manufacturer	Model Number	Serial Number	Instrument Description	Last Cal Date	Cal Due Date		
1264	Rifocs	753R-1300	129236	Triple 1300nm LED Source	11/7/2011 6:08:50 PM	11/7/2012		
1198	Rifocs	715RF-24	124741	Multimode 62.5 Optical Switch	Ref Only	Ref Only		
1020	Agilent	81637B	DE41300321	Fast Optical Power Meter	9/29/2011 2:47:02 PM	9/29/2013		
1072	JDS	SC Series	EG001153	2x4x Optical Switch	Reference Only	Reference Only		
1071	JDS	SC Series	EG001152	2x4x Optical Switch	Reference Only	Reference Only		
1155	JDS Uniphase	SB Series	ED155457	1x8 Optical Switch	Reference Only	Reference Only		
1191	Opitest	OP750	10397	1310/1490/1550/1625nm Laser	2/3/2012 4:56:12 PM	2/3/2014		
1016	Agilent	81637B	DE41300332	Fast Optical Power Meter	9/29/2011 2:45:32 PM	9/29/2013		
1187	Agilent	81610A	DE40500226	Return Loss Module	12/8/2011 11:47:26 AM	12/8/2012		
1057	Cincinnati SubZero	VTS 1.5	93-VT12231	1.5 cu ft Thermal Shock Chamber	12/2/2011 10:53:32 AM	12/2/2012		
1005	Agilent	81635A	DE38601594	Dual Optical Power Meter	9/29/2011 1:19:01 PM	9/29/2013		
1220	Agilent	81654A	DE38A00785	1310/1550nm Laser Source	12/9/2011 3:56:59 PM	12/9/2012		
1283	Rifocs	715RF-24	121439	1x24 Singlemode Optical Switch	Reference Only	Reference Only		
1001	Agilent	81635A	DE38601565	Dual Optical Power Meter	9/29/2011 1:20:11 PM	9/29/2013		
Test Sample Description	Part Number			Experior Test Procedure # (if applicable)		Customer Witness		
NXTCore	TA0001 w/connectors			EPTP-1002 Transmittance		none		
				EPWI-1044 Chamber controller programming				
Category	Requirement			Max/Min Measurement Value		Compliance		
CIT [dB] MM	Performed By	Bench Cleaning	Equipment List	Post Test Cleanup	Setup Check	Event Log	Signoff by Technical Director	
Norman Metzner	NM	Signoff	JB	NM	HR	NM	john kim	
	Date/Time	6/5/12 1pm	6/5/12 5pm	6/6/12 4pm	6/5/12 1pm	6/6/12 4pm		
Results Summary								
CIT [dB] SM	-	-	-	0.09/-0.09	0.02/-0.24	-	-	0003-022 Test Data sheet Template (rev P)



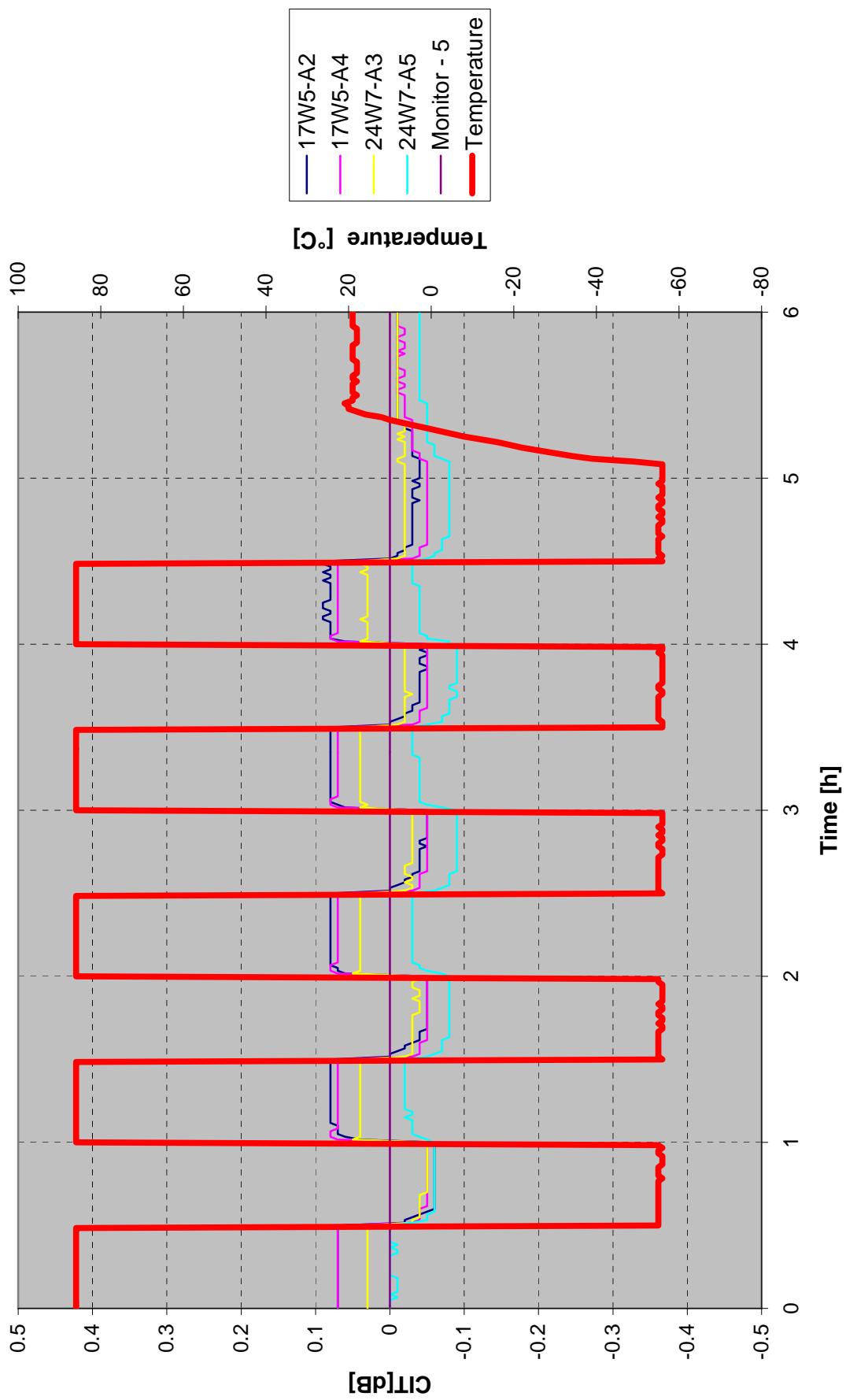
Test Datasheet

Test Report by:
Experior Laboratories, Inc.

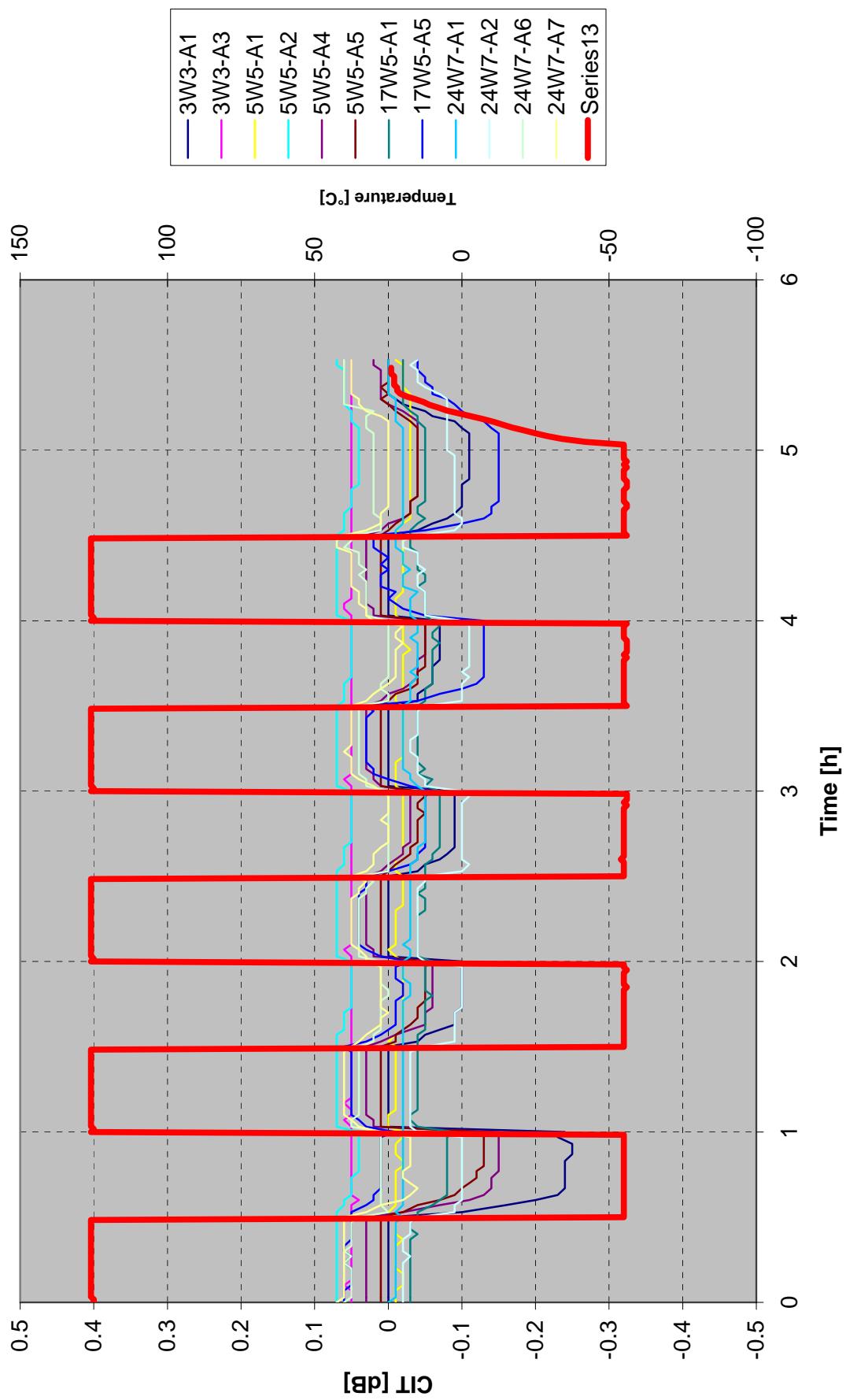
SPN 11965 GA-6 Thermal Shock MM CIT 85°C



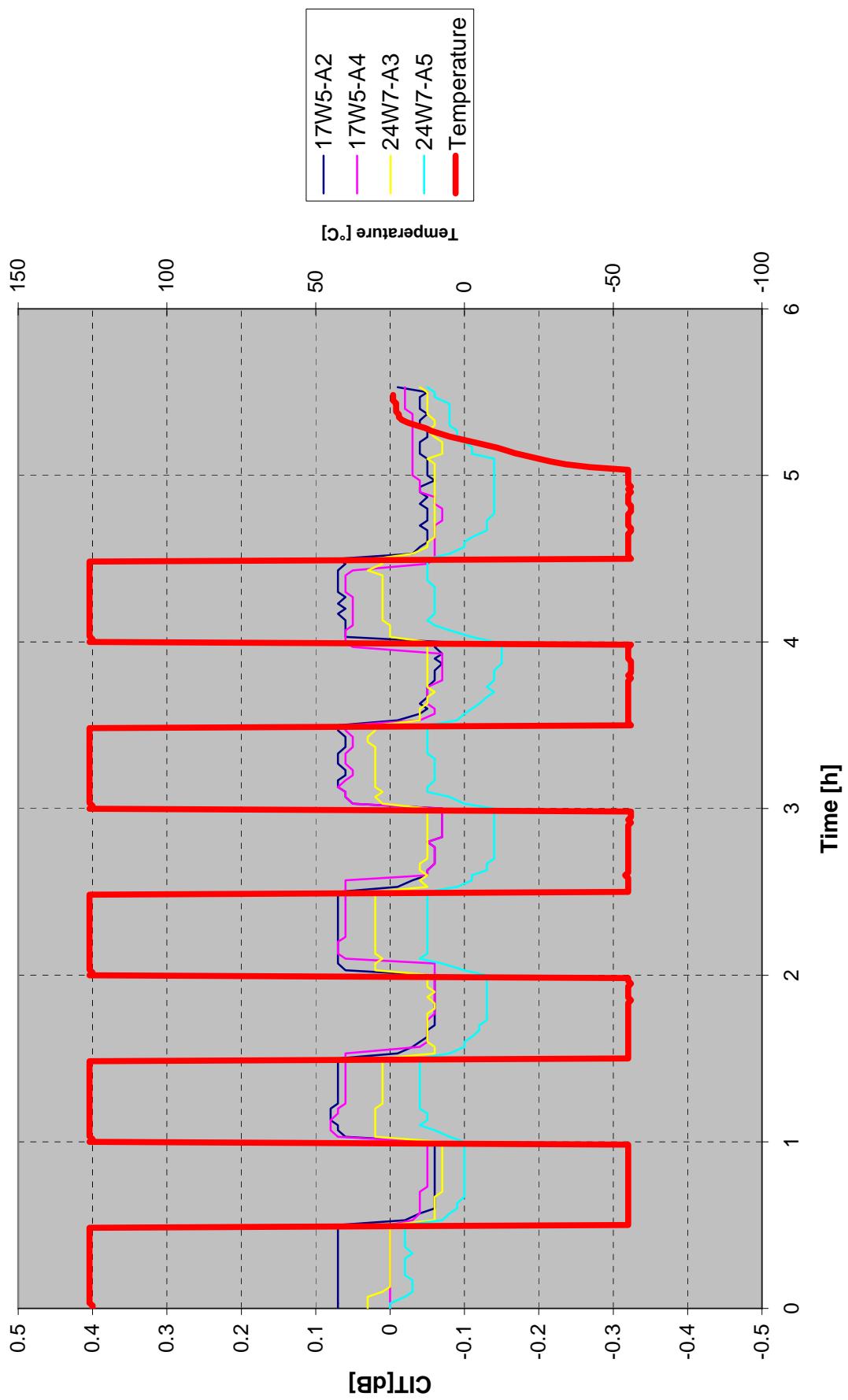
SPN 11965 GA-6 Thermal Shock SM CIT 85°C

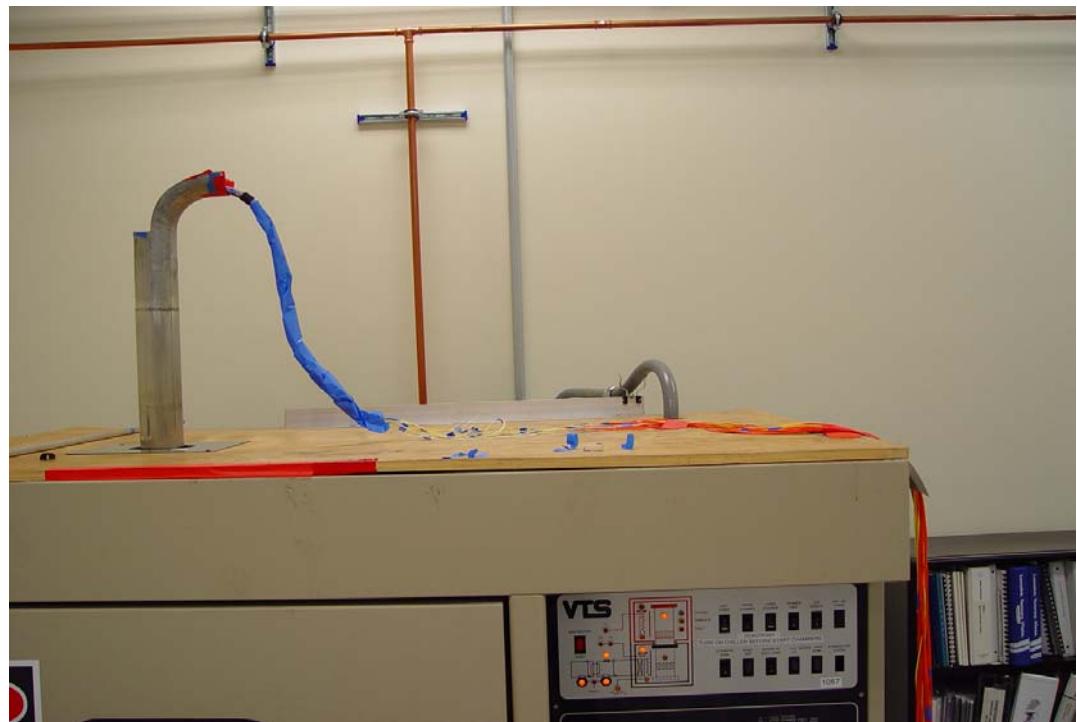
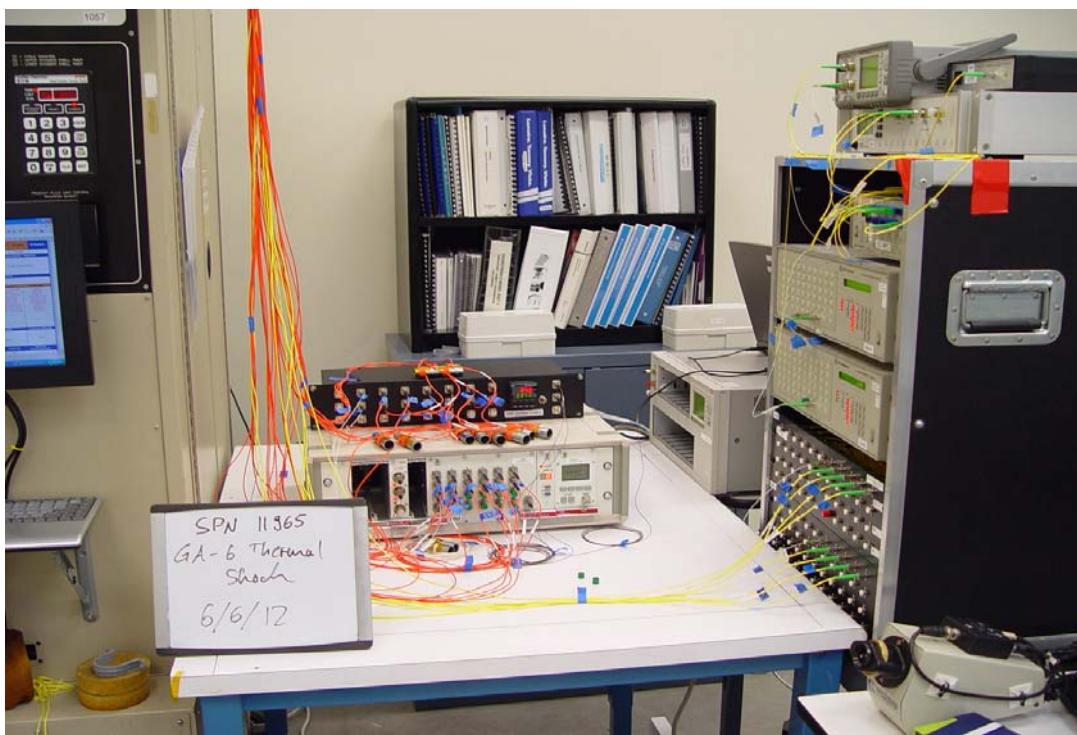


SPN 11965 GA-6 Thermal Shock MM CIT 85°C

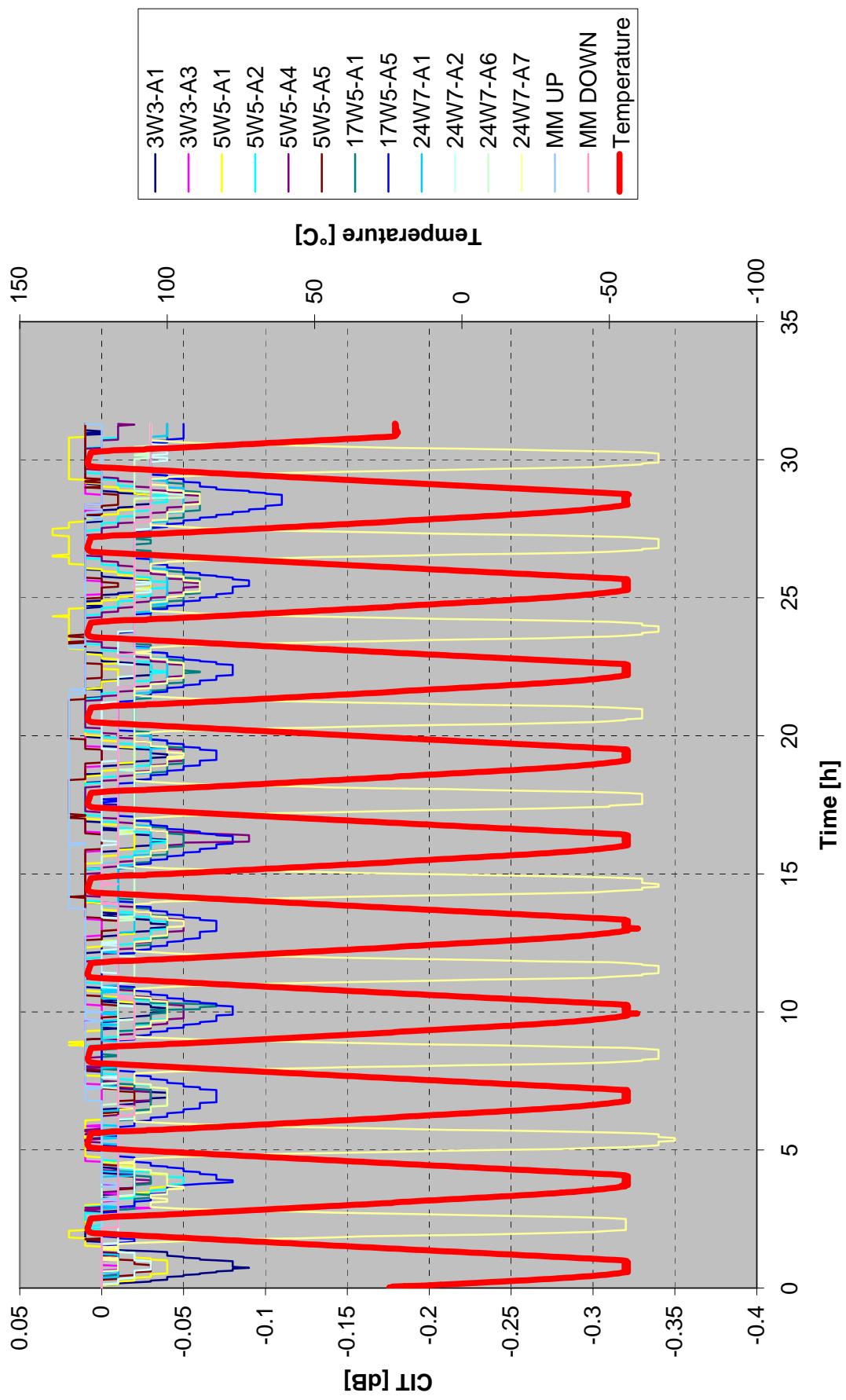


SPN 11965 GA-6 Thermal Shock SM CIT 85°C

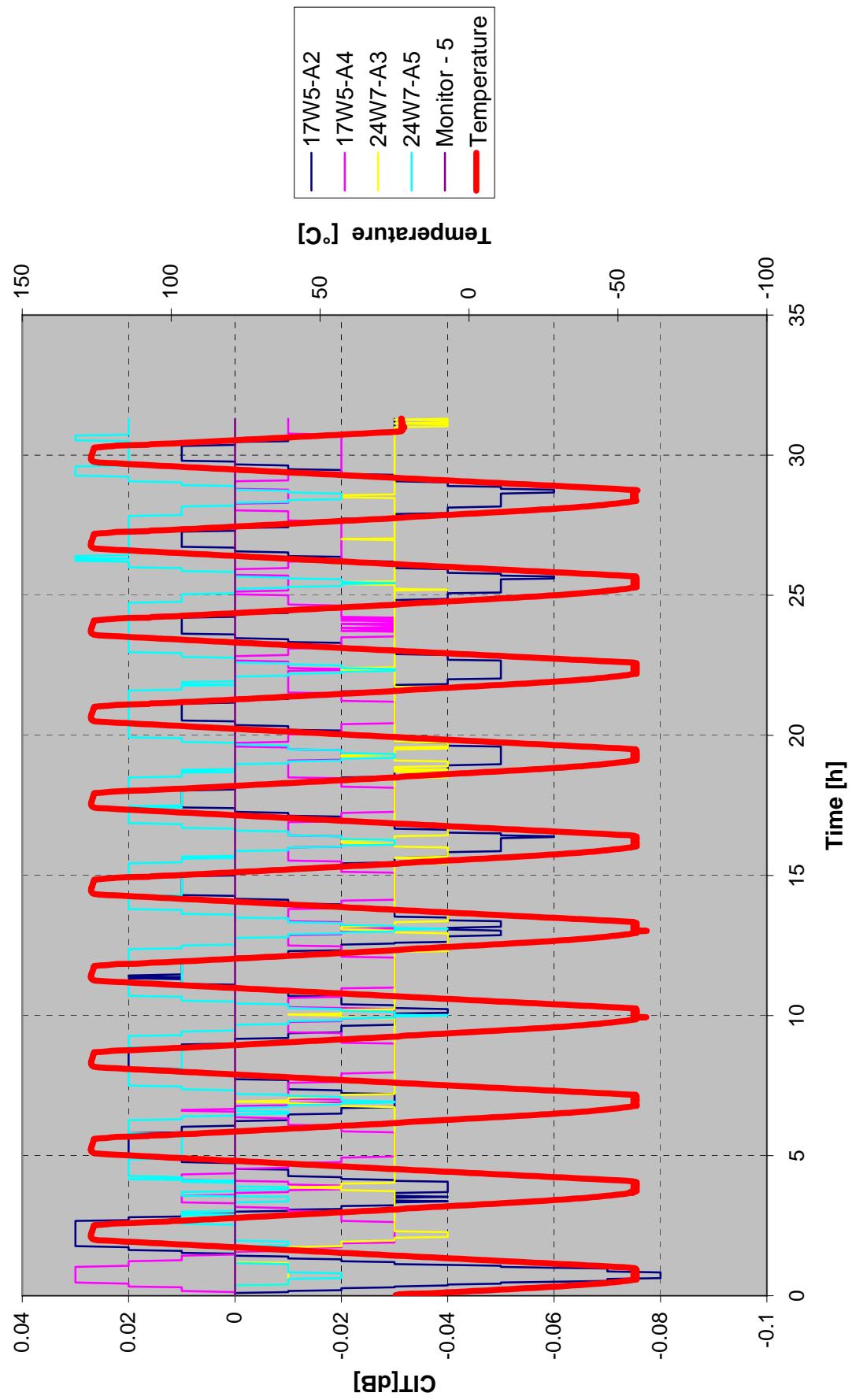


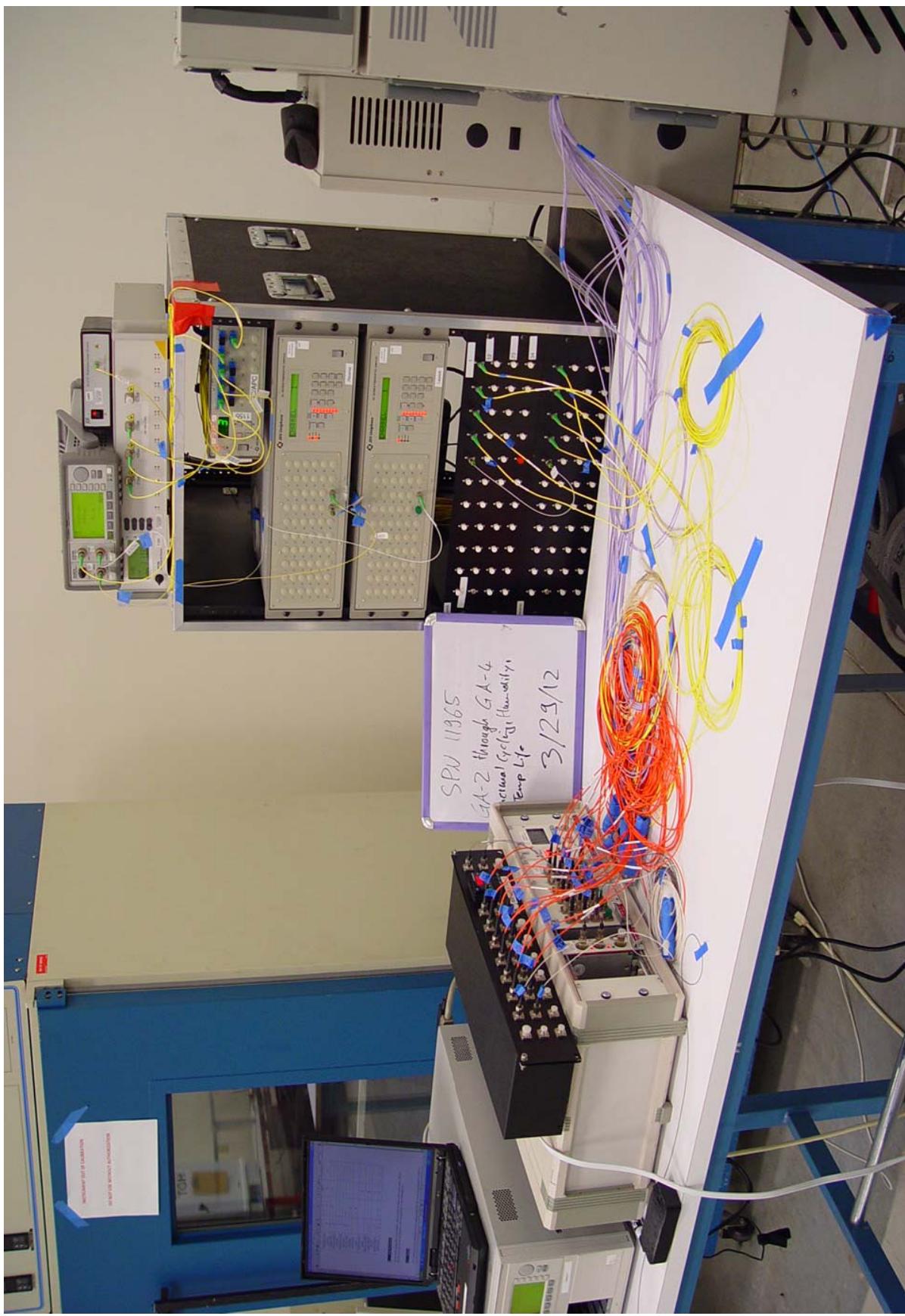


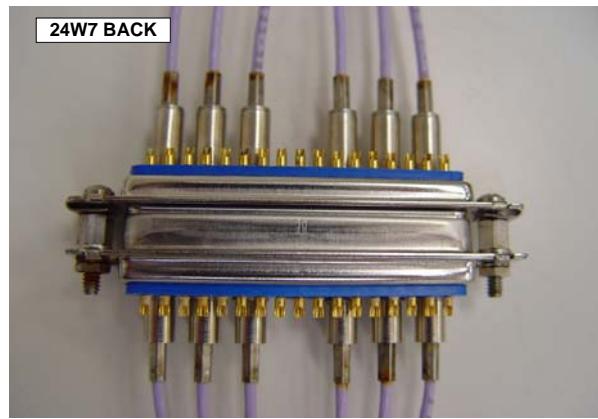
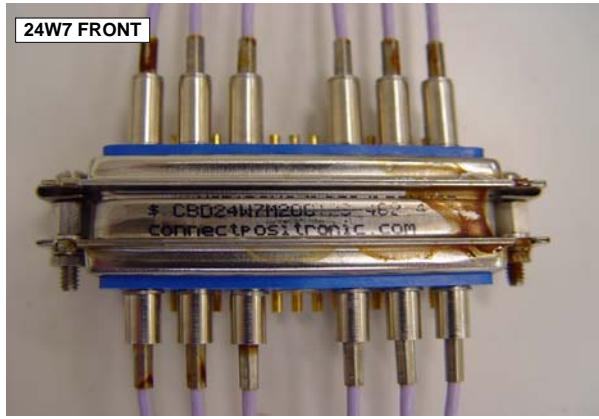
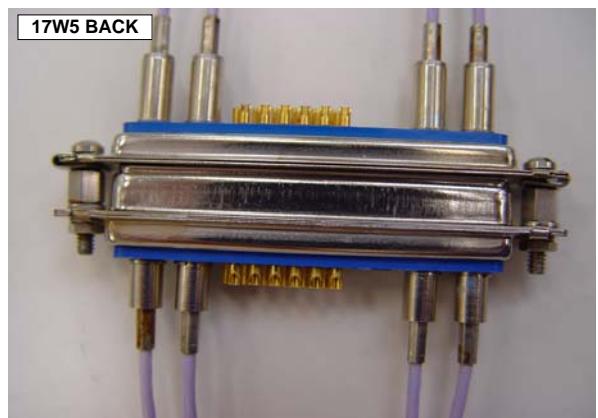
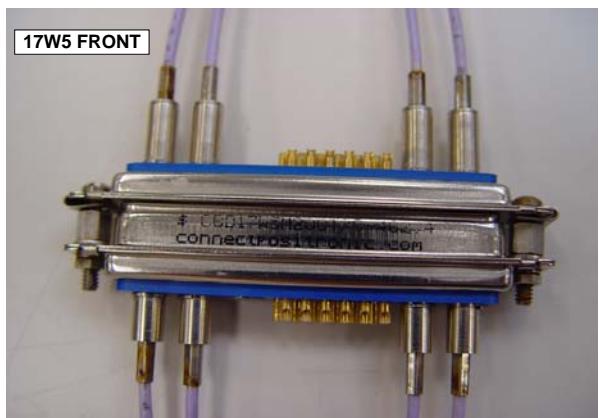
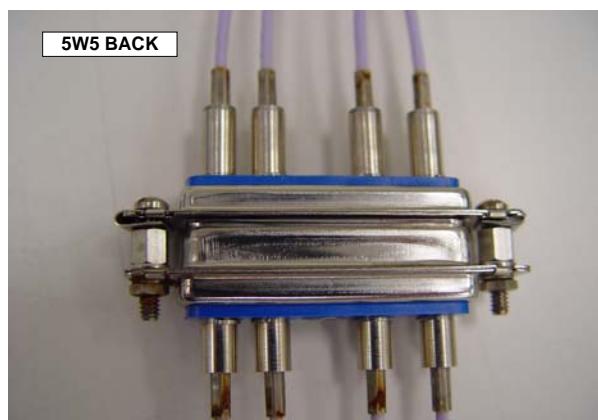
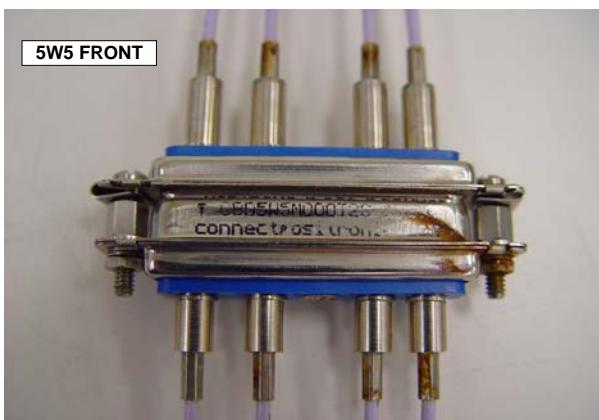
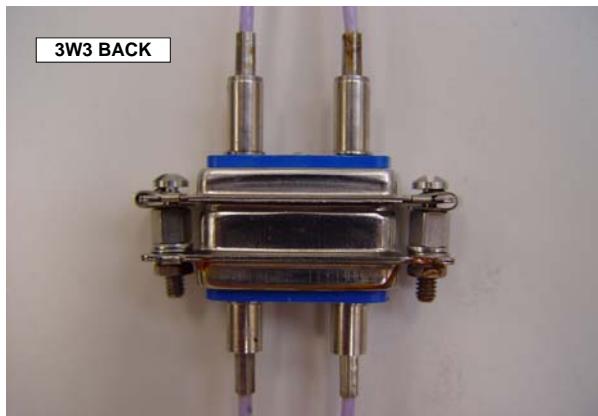
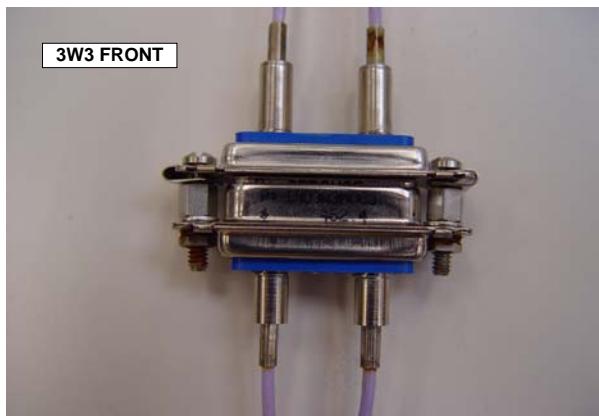
SPN 11965 GA-2 Thermal Cycling MM CIT



SPN 11965 GA-2 Thermal Cycling SM CIT

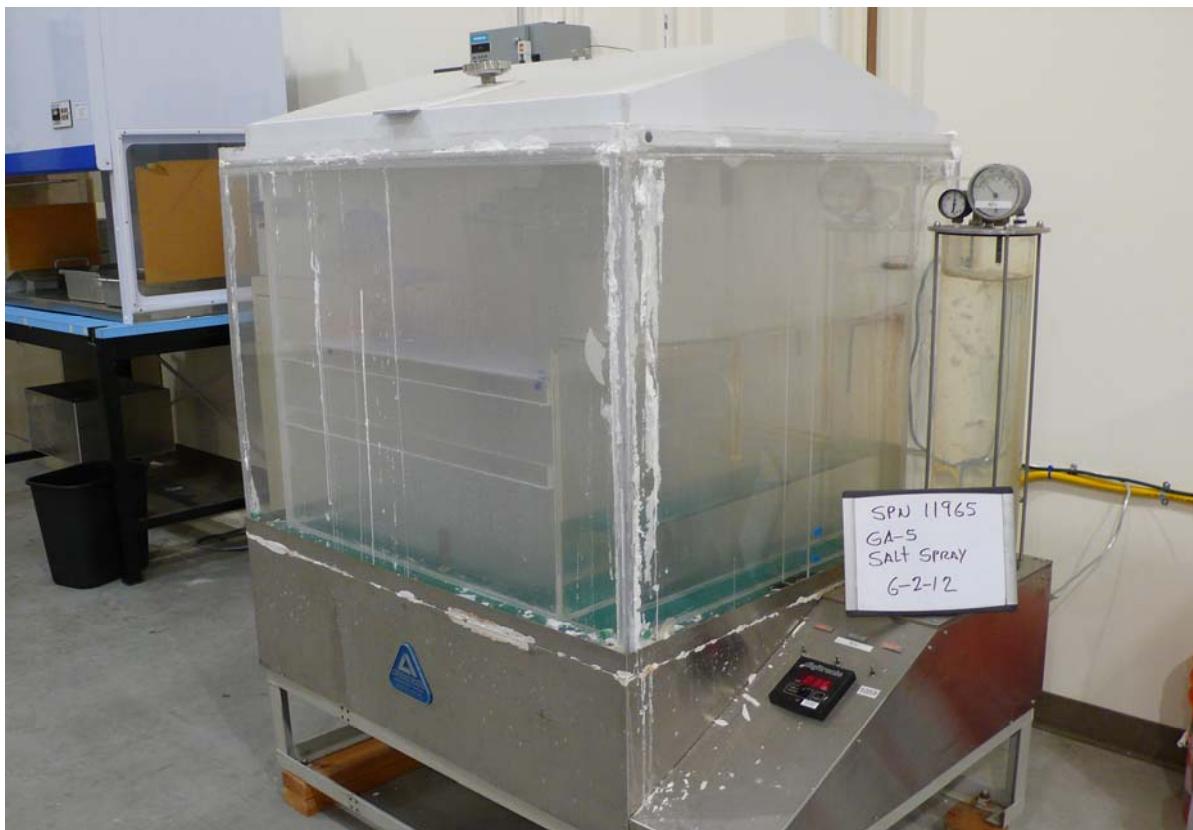
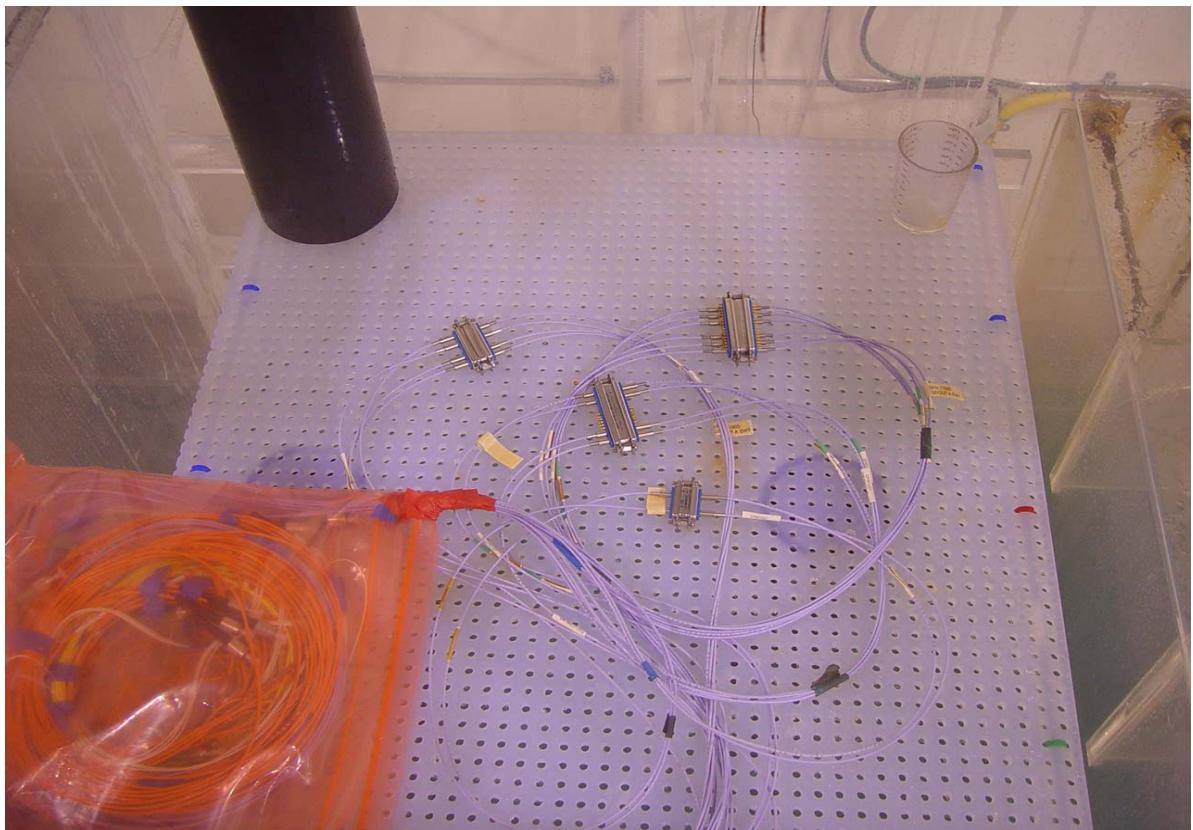






3W3		5W5		17W5		24W7		TEST	
A1 mm	A3 mm	A1 mm	A2 mm	A4 mm	A5 mm	A1 mm	A2 mm	A3 mm	A5 mm
0.06	0.02	0.05	0.03	0.04	0.04	0.02	0.25	0.26	0.03
0.01	0.01	0.01	-0.01	0.01	-0.04	-0.03	-0.05	-0.04	0.03
-0.01	-0.06	-0.01	-0.03	0.01	-0.03	-0.02	0.04	-0.03	-0.03
0.00	0.04	-0.01	0.06	0.01	-0.02	0.02	0.01	0.02	-0.05
0.06	0.03	0.06	0.05	0.07	0.04	0.22	0.05	0.08	0.01
0.15	0.05	0.12	0.1	0.12	0.12	0.32	0.19	0.32	0.19
-0.09	-0.02	-0.06	-0.05	-0.13	-0.08	0.00	-0.06	-0.04	-0.12
-38.66	-38.56	-38.63	-38.61	-38.71	-38.63	-38.58	-8.45	-38.63	-38.58
-38.51	-38.51	-38.51	-38.51	-38.51	-38.51	-8.17	-8.17	-38.51	-38.51

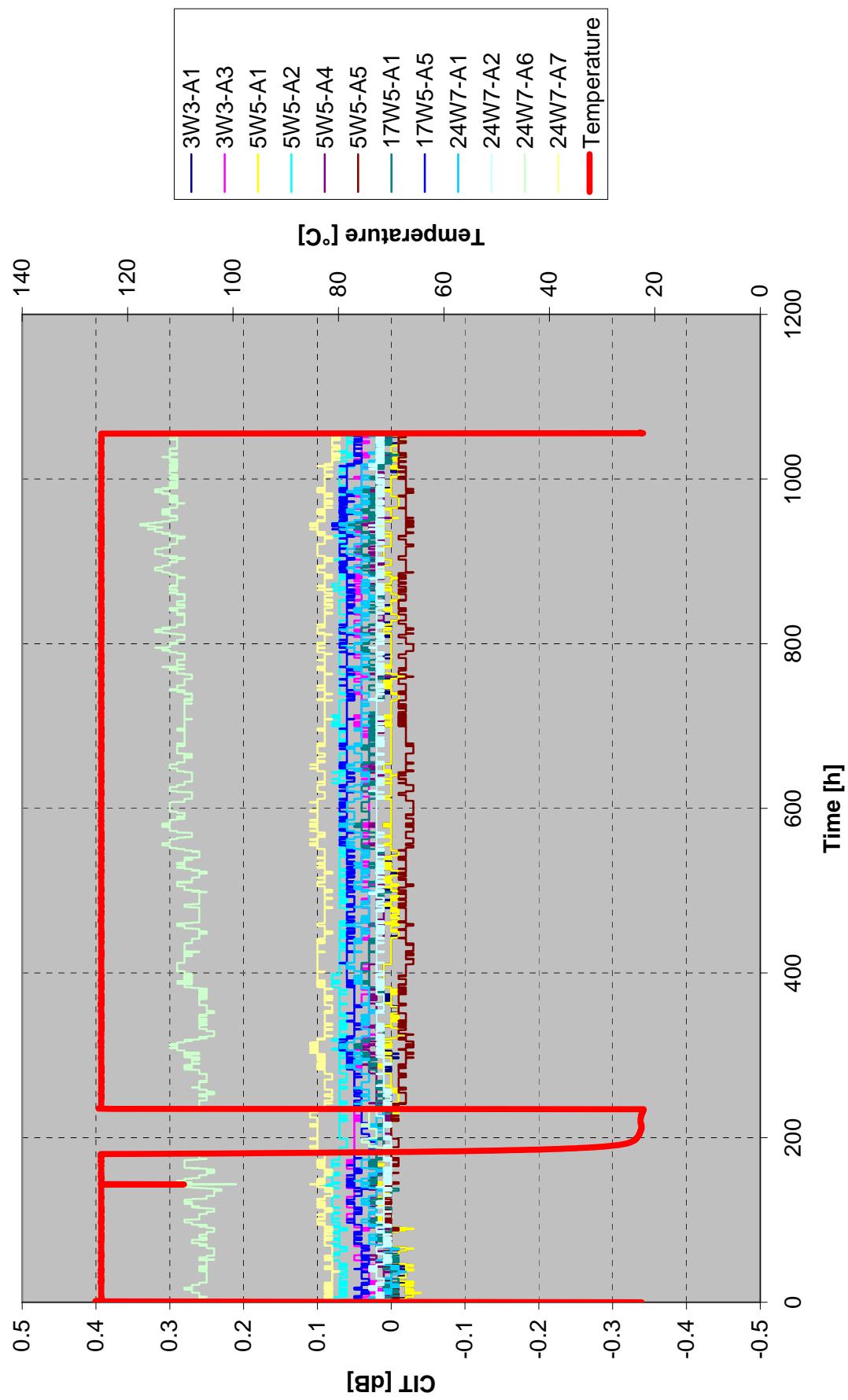
Initial IL	CIT after Thermal Cycle	CIT after Humidity	CIT after Temp. life	IL before Salt Spray	IL after Salt Spray	For CIT after Salt Spray
0.04	-0.03	-0.12	0.08	0.11	0.08	0.03



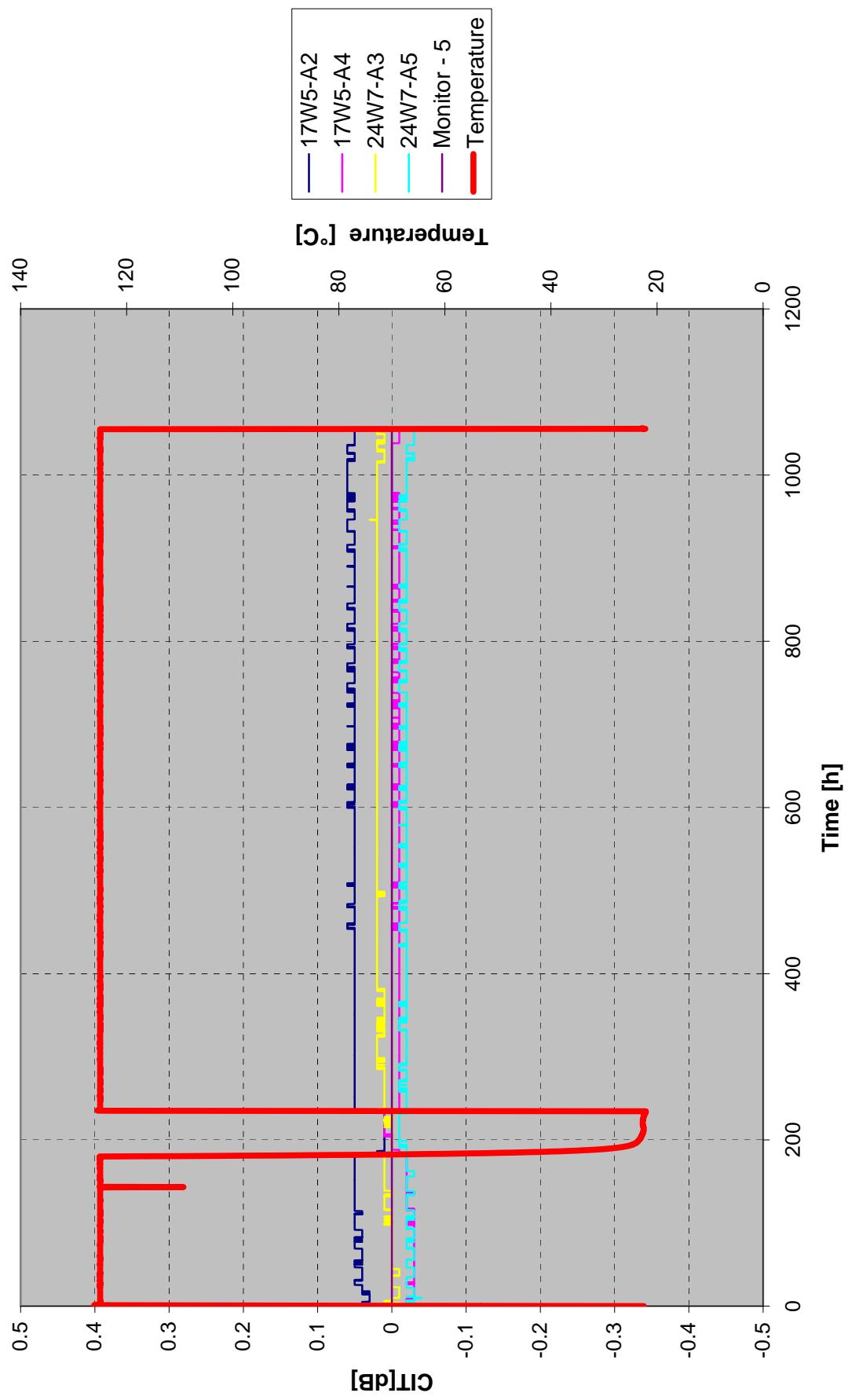
Test Datasheet

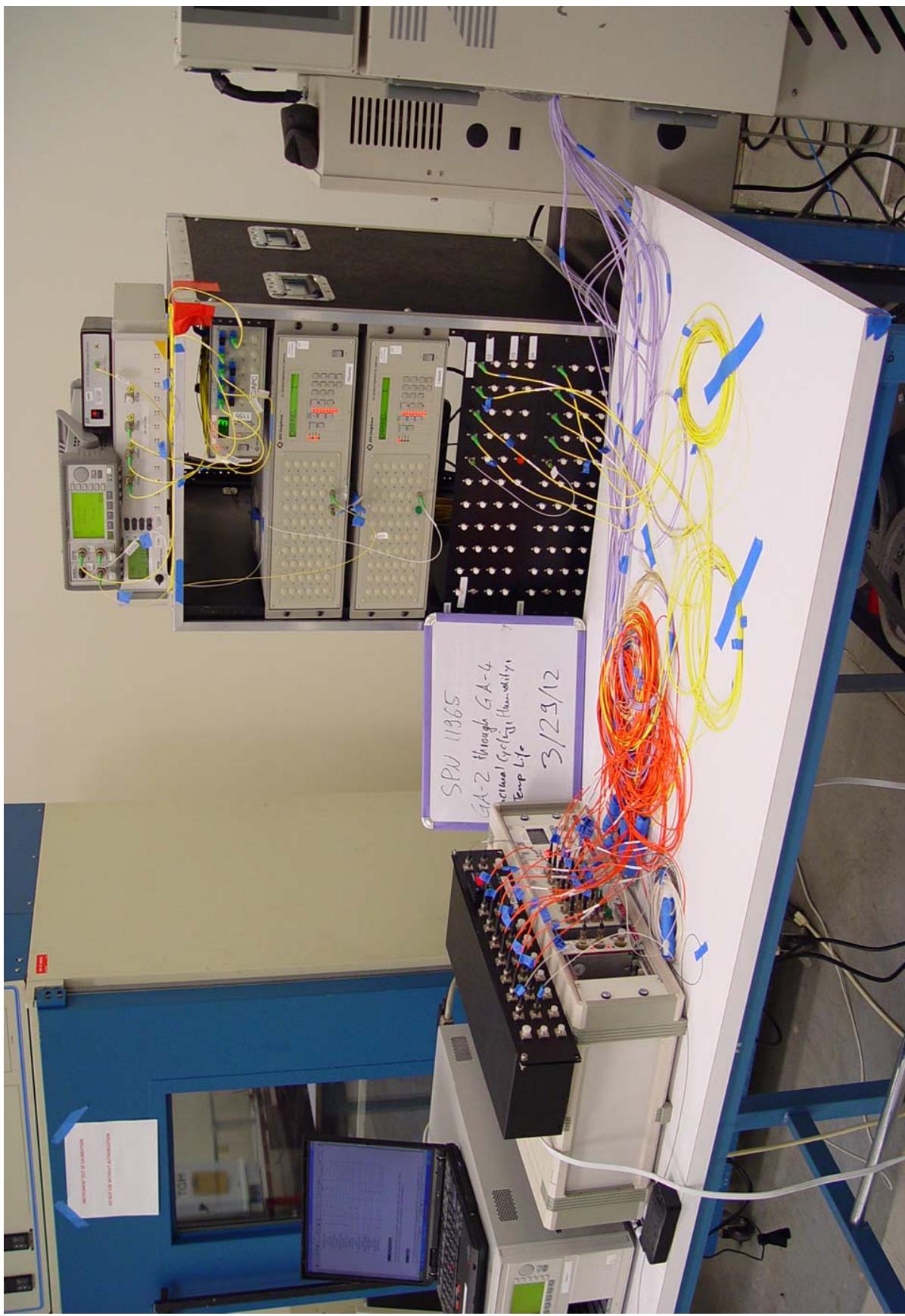
Start Date	Completion Date	Customer Name	Purchase Order #	Service Project Number SPN	Test ID #	Temperature	Humidity	DS Revision						
4/13/2012	5/27/2012	NXTCon	177125	11965	GA-4	23 °C	29 %RH	05/30/12						
Test Title		Test Specification / Standard		Specific Test Conditions		Measurements / Inspection								
Temperature Life		TIA/EIA-455-4C (FOTP-4) with the following procedure and criteria, which is based from paragraph 2.4.4.2 of ARINC Specification 801-2			The temperature exposure shall be 125°C ± 2°C for the duration of 1,000 hours	CIT [dB], Temperature [C]								
Anomaly / Interruption					Nonconformity / Deviation									
none					none									
Instrum. Number	Manufacturer	Model Number	Serial Number	Instrument Description	Last Cal Date	Cal Due Date								
1264	Rifocs	753R-1300	129236	Triple 1300nm LED Source	11/7/2011 6:08:50 PM	11/7/2012								
1198	Rifocs	715RF-24	124741	Multimode 62.5 Optical Switch	Ref Only	Ref Only								
1020	Agilent	81637B	DE41300321	Fast Optical Power Meter	9/29/2011 2:47:02 PM	9/29/2013								
1072	JDS	SC Series	EG001153	2x44 Optical Switch	Reference Only	Reference Only								
1071	JDS	SC Series	EG001152	2x44 Optical Switch	Reference Only	Reference Only								
1155	JDS Uniphase	SB Series	ED155457	1x8 Optical Switch	Reference Only	Reference Only								
1191	Optotest	OP750	10397	1310/1490/1550/1625nm Laser	2/3/2012 4:56:12 PM	2/3/2014								
1016	Agilent	81637B	DE41300322	Fast Optical Power Meter	9/29/2011 2:45:32 PM	9/29/2013								
1187	Agilent	81610A	DE40500226	Return Loss Module	12/8/2011 11:47:26 AM	12/8/2012								
1460	Cincinnati Subzero	ZH-2	Z9913064	2 cu ft Environmental Chamber	4/12/2012	4/12/2013								
Test Sample Description		Part Number		Experior Test Procedure # (if applicable)			Customer Witness							
Combo-D connector		CBD3W3M000T2S-MOS, CBD3W3F000E2S-MOS CBD5W5M000T2S-MOS, CBD5WF000E2S-MOS CBD17W5M200T2S-MOS, CBD17W5F200E2S-MOS CBD24W7M200T2S-MOS, CBD24W7F200E2S-MOS		EPTP-1002 Transmittance EPWI-1044 Chamber controller programming			none							
Project Engineer	Performed By		Bench Cleaning	Equipment List	Post Test Cleanup	Setup Check	Event Log	Signoff by Technical Director						
Norman Metzner	NM	Signoff	NM	NM	NDY	NM	NM	john kim						
		Date/Time	4/13/12 2pm	4/13/12 2pm	NDY	4/13/12 2pm	5/30/12 9am							
Results Summary														
Category		Requirement		Max/Min Measurement Value		Compliance								
CIT [dB] MM		0.5		0.34/-0.04		4/4								
CIT [dB] SM		0.5		0.11/-0.04		2/2								
Date	Time	Event Log						Initials						
04/13/12	2:00 PM	Started Temperature Life test						NM						
04/16/12	4:45 PM	Collected interim data and checked compliance as well as system performance						NM						
04/17/12	4:45 PM	Collected interim data and checked compliance as well as system performance						NM						
04/18/12	8:00 AM	Collected interim data and checked compliance as well as system performance						NM						
04/19/12	11:30 AM	Collected interim data and checked compliance as well as system performance						NM						
04/20/12	8:34 AM	Collected interim data and checked compliance as well as system performance						NM						
04/23/12	8:28 AM	Collected interim data and checked compliance as well as system performance (power outage on Saturday, chamber idled at 23), restarted chamber						NM						
04/24/12	9:00 AM	Collected interim data and checked compliance as well as system performance						NM						
04/25/12	3:22 PM	Collected interim data and checked compliance as well as system performance						NM						
04/26/12	10:30 AM	Collected interim data and checked compliance as well as system performance						NM						
04/27/12	9:00 AM	Collected interim data and checked compliance as well as system performance						NM						
04/30/12	9:00 AM	Collected interim data and checked compliance as well as system performance						NM						
05/01/12	8:44 AM	Collected interim data and checked compliance as well as system performance						NM						
05/02/12	8:54 AM	Collected interim data and checked compliance as well as system performance						NM						
05/03/12	3:00 PM	Collected interim raw data						AG						
05/14/12	8:45am	Collected interim data and checked compliance as well as system performance						NM						
05/15/12	7:45am	Collected interim data and checked compliance as well as system performance						NM						
05/17/12	10:30am	Collected interim data and checked compliance as well as system performance						NM						
05/18/12	9:20am	Collected interim data and checked compliance as well as system performance						NM						
05/21/12	8:10am	Collected interim data and checked compliance as well as system performance						NM						
05/22/12	8:10am	Collected interim data and checked compliance as well as system performance						NM						
05/23/12	8:20am	Collected interim data and checked compliance as well as system performance						NM						
05/24/12	8:20am	Collected interim data and checked compliance as well as system performance, SM system crashed						NM						
05/24/12	11:00am	Baselined and restarted sm system						NM						
05/29/12	9am	Test finished, collected data						NM						
								NM						

SPN 11965 GA-4 Temperature Life MM CIT



SPN 11965 GA-4 Temperature Life SM CIT





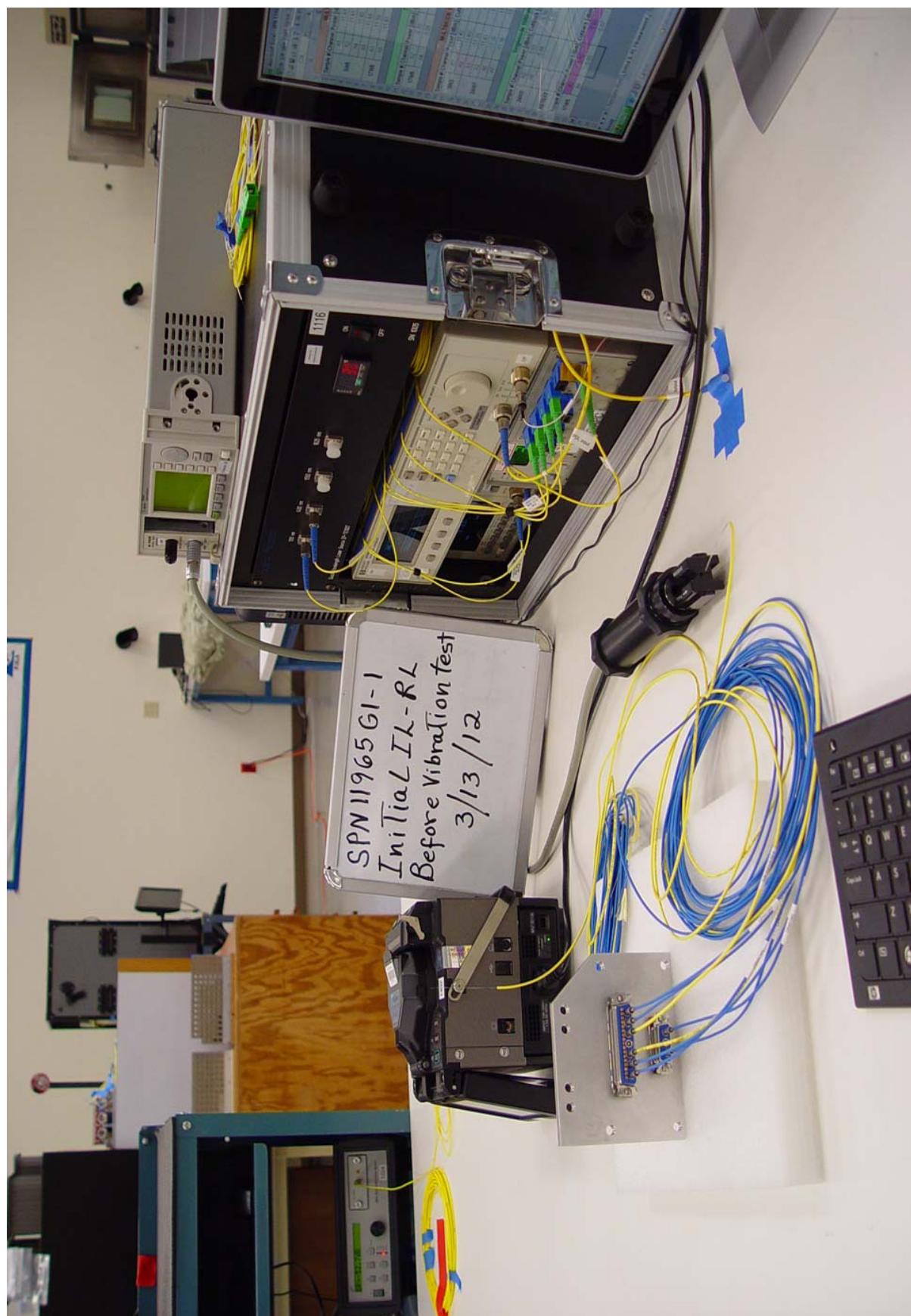


Test Datasheet

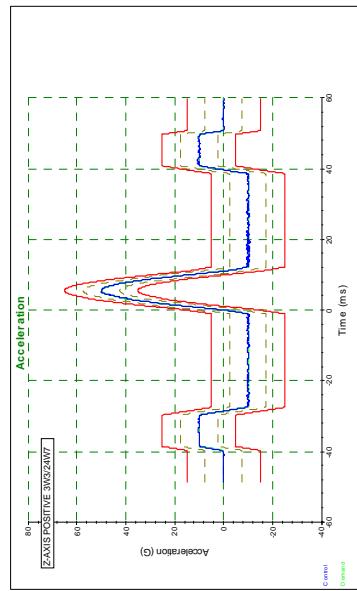
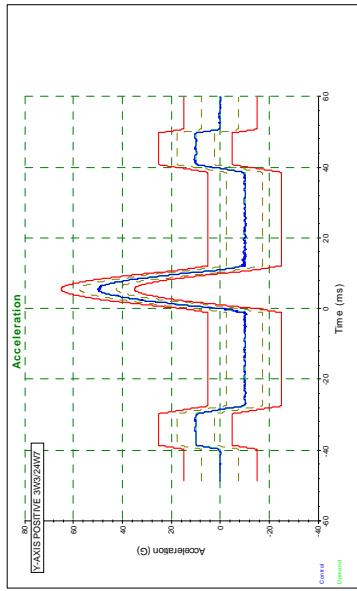
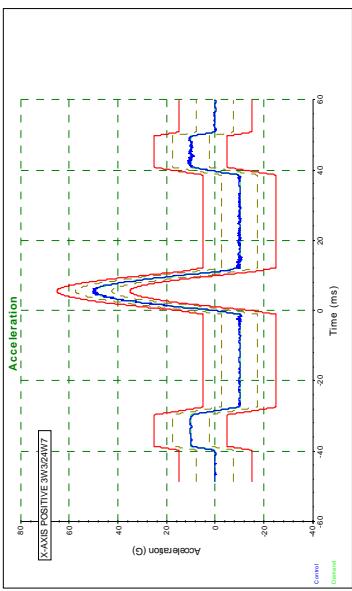
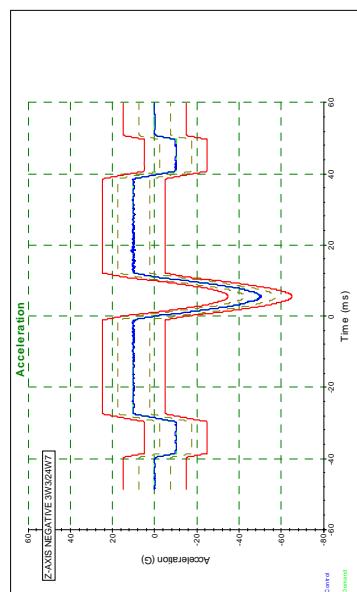
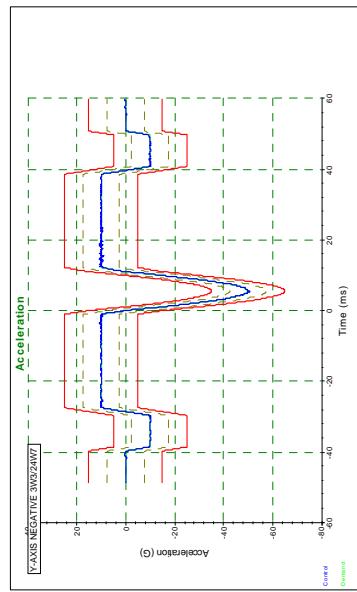
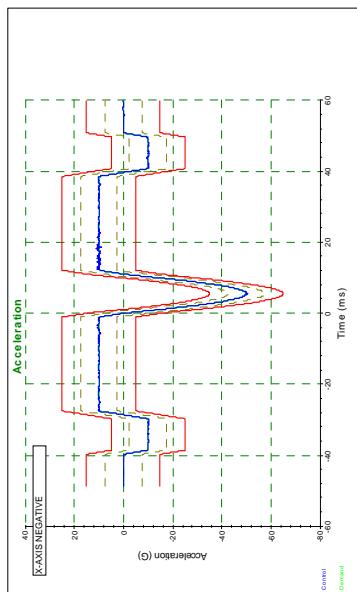
Test Report by:
Experior Laboratories, Inc.

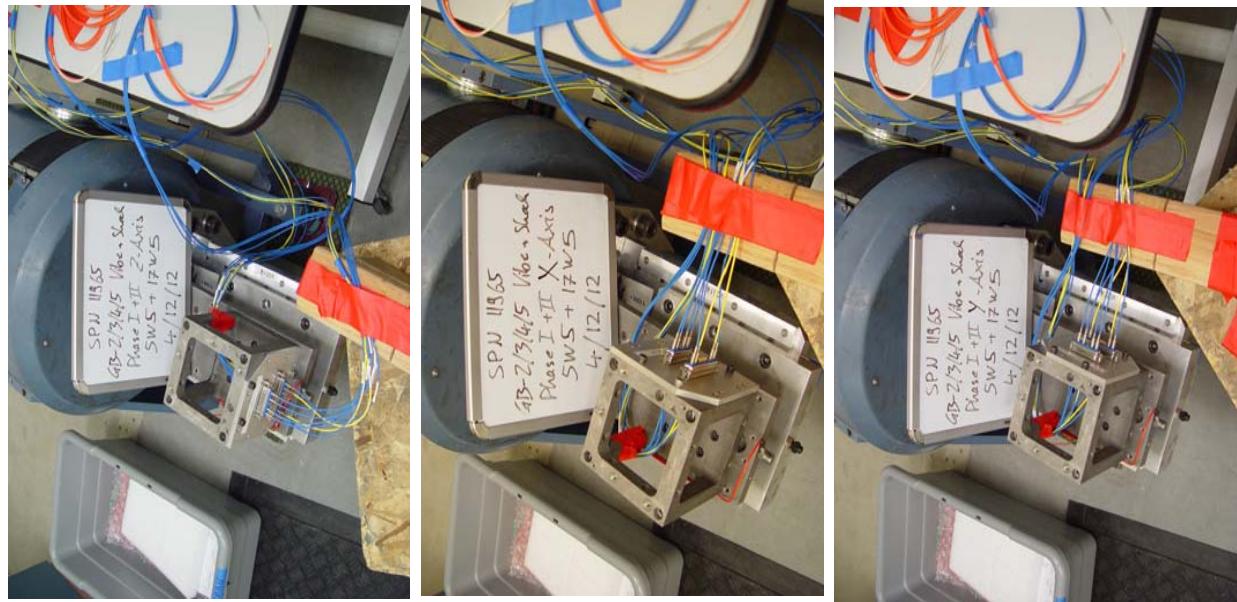
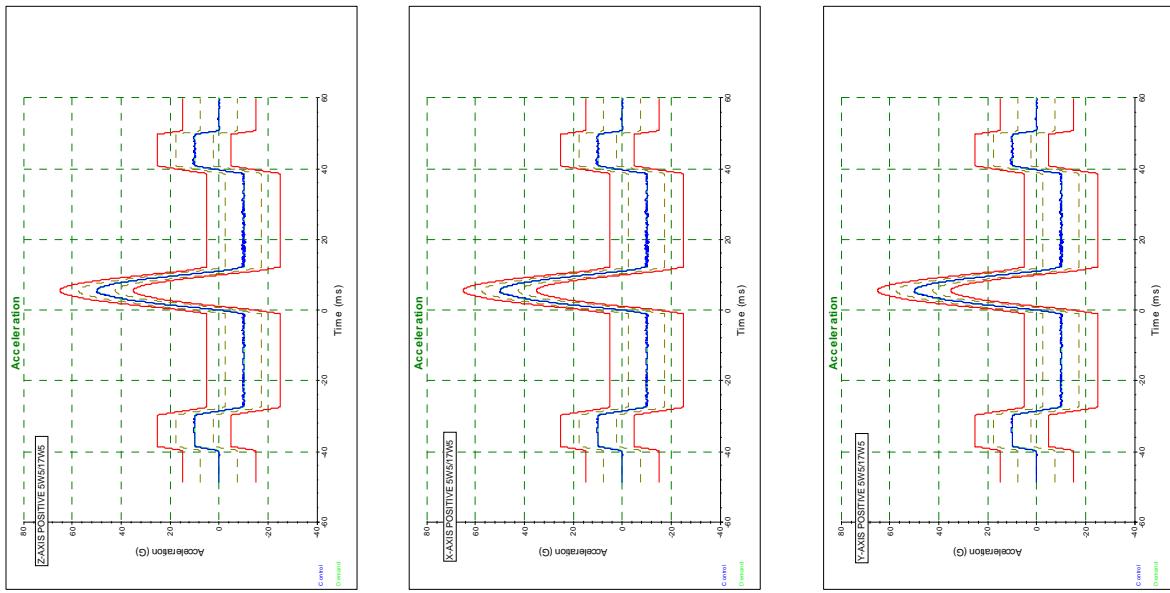
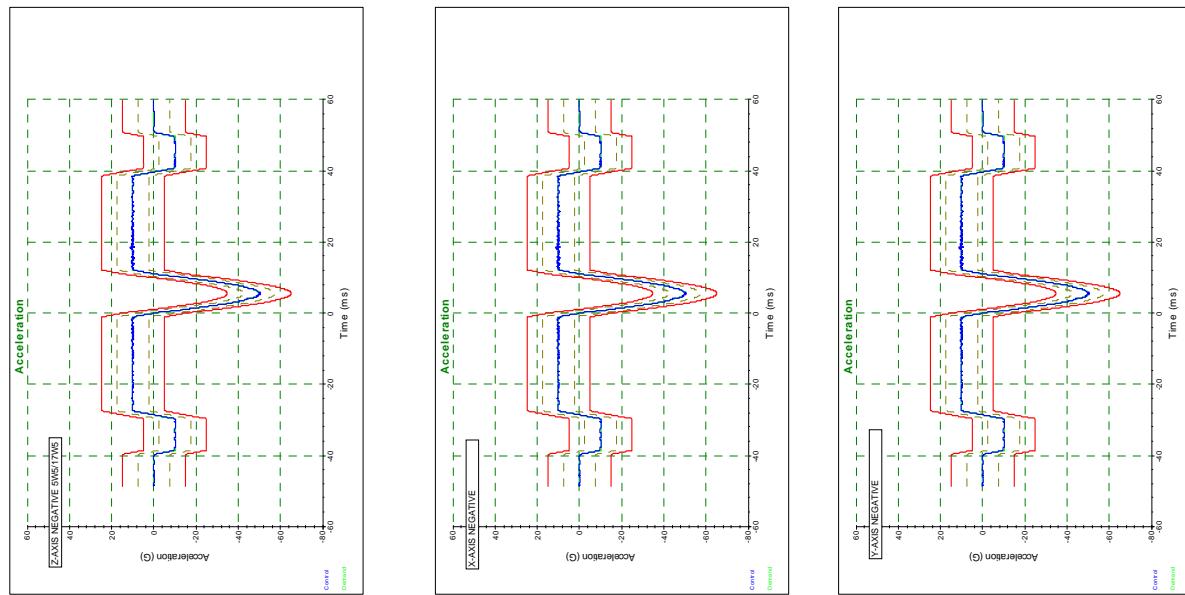
MULTIMODE @1300nm, Singlemode @1550nm		
Sample #	Channel	RL [dB]
3W3	A1 mm	>45
	A3 mm	>45
5W5	A1 mm	>45
	A2 mm	>45
	A4 mm	>45
	A5 mm	>45
17W5	A1 mm	>45
	A2 sm	55.9
	A4 sm	56.7
	A5 mm	>45
24W7	A1 mm	>45
	A2 mm	>45
	A3 sm	56.6
	A5 sm	56.1
	A6 mm	>45
	A7 mm	>45

MULTIMODE @1300nm, Singlemode @1550nm					
Sample #	Channel	Power [dBm]	Cutback [dbm]	IL [dB]	RL [dB]
3W3	A1 mm	-11.42	-11.40	0.02	>45
	A3 mm	-11.40	-11.39	0.01	>45
5W5	A1 mm	-11.41	-11.39	0.02	>45
	A2 mm	-11.41	-11.39	0.02	>45
	A4 mm	-11.40	-11.39	0.01	>45
	A5 mm	-11.44	-11.41	0.03	>45
17W5	A1 mm	-11.58	-11.54	0.04	>45
	A2 sm	-5.68	-5.66	0.02	54.4
	A4 sm	-5.60	-5.57	0.03	56.5
	A5 mm	-11.47	-11.44	0.03	>45
24W7	A1 mm	-11.40	-11.36	0.04	>45
	A2 mm	-11.38	-11.33	0.05	>45
	A3 sm	-5.31	-5.24	0.07	56.6
	A5 sm	-5.25	-5.21	0.04	55.1
	A6 mm	-11.25	-11.22	0.03	>45
	A7 mm	-11.20	-11.18	0.02	>45
Retest					
5W5	A1 mm	-11.31	-11.29	0.02	>45
	A2 mm	-11.64	-11.56	0.08	>45
	A4 mm	-11.57	-11.56	0.01	>45
	A5 mm	-11.54	-11.48	0.06	>45
17W5	A1 mm	-11.47	-11.44	0.03	>45
	A2 sm	-4.49	-4.47	0.02	59.8
	A4 sm	-5.51	-5.49	0.02	59.3
	A5 mm	-11.51	-11.47	0.04	>45



Phase 1: Mechanical Shock screening for 50us/0.5dB discontinuity						
Connector ID	Channel	X-Axis		Y-Axis	Z-Axis	
		Initial P [dBm]	Discontinuity	Discontinuity	Final P [dBm]	CIT [dB]
3W3	A1 mm	-17.81	PASS	PASS	-17.82	-0.01
	A3 mm	-17.73	PASS	PASS	-17.75	-0.02
5W5	A1 mm	-18.11	PASS	PASS	-18.14	-0.03
	A2 mm	-17.72	PASS	PASS	-17.72	0.00
	A4 mm	-17.48	PASS	PASS	-17.54	-0.06
	A5 mm	-17.94	PASS	PASS	-17.93	0.01
17W5	A1 mm	-17.84	PASS	PASS	-17.84	0.00
	A2 sm	-14.67	PASS	PASS	-14.69	-0.02
	A4 sm	-14.62	PASS	PASS	-14.63	-0.01
	A5 mm	-17.79	PASS	PASS	-17.79	0.00
24W7	A1 mm	-17.47	PASS	PASS	-17.51	-0.04
	A2 mm	-17.62	PASS	PASS	-17.63	-0.01
	A3 sm	-12.14	PASS	PASS	-12.13	0.01
	A5 sm	-12.22	PASS	PASS	-12.22	0.00
	A6 mm	-17.95	PASS	PASS	-17.95	0.00
	A7 mm	-18.13	PASS	PASS	-18.13	0.00





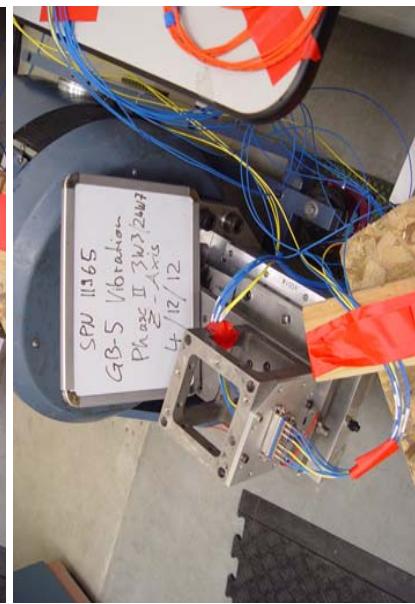
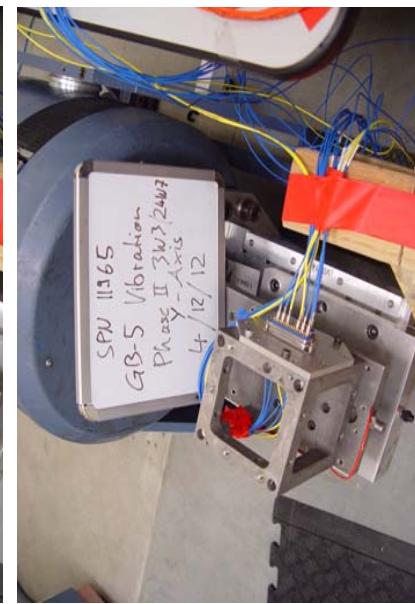
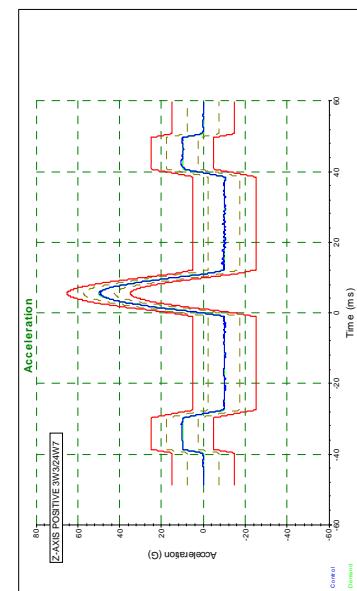
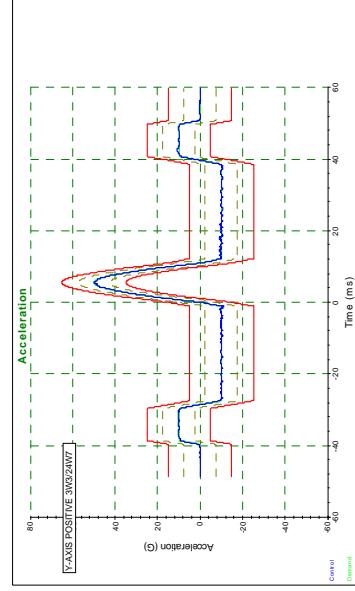
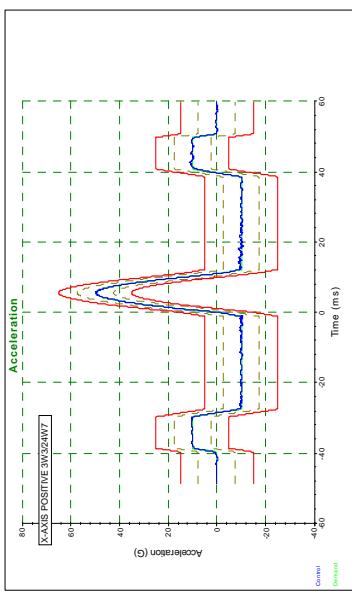
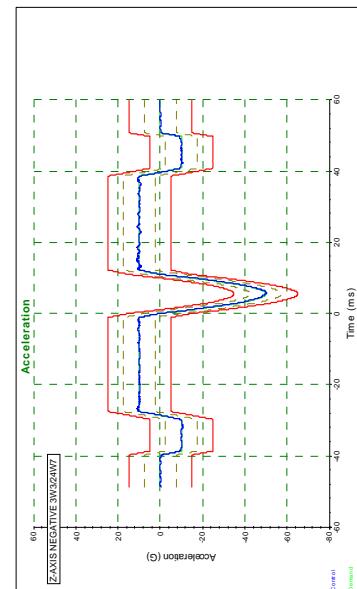
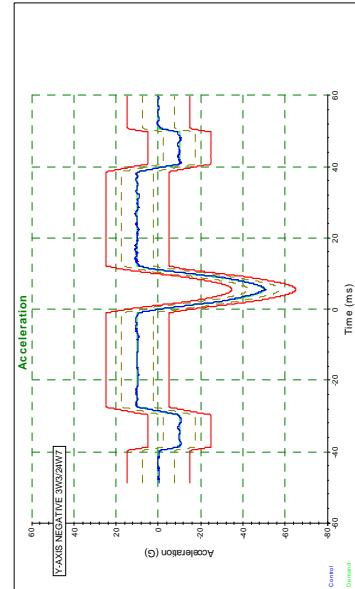
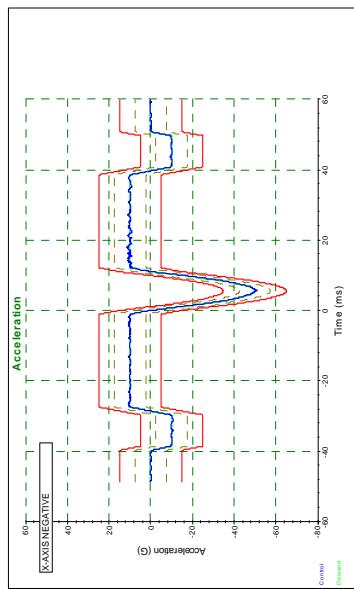
Test Datasheet

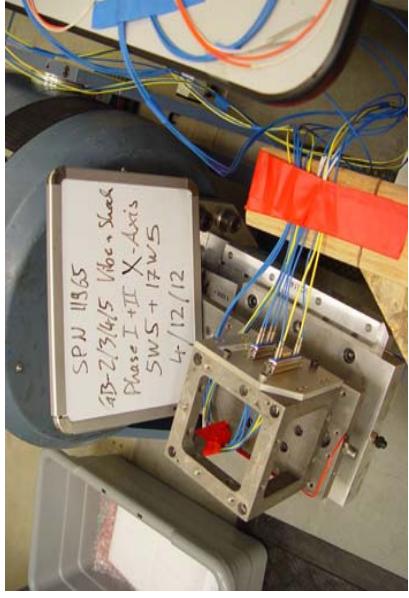
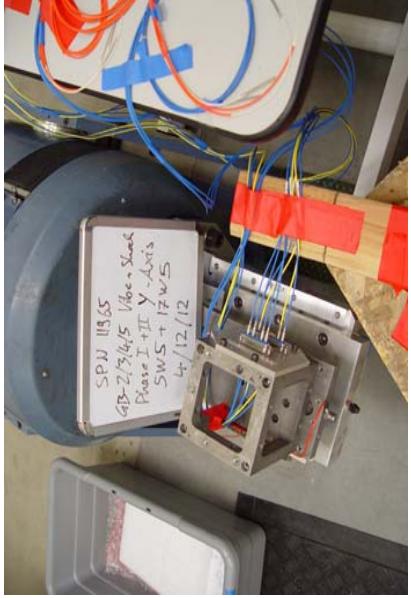
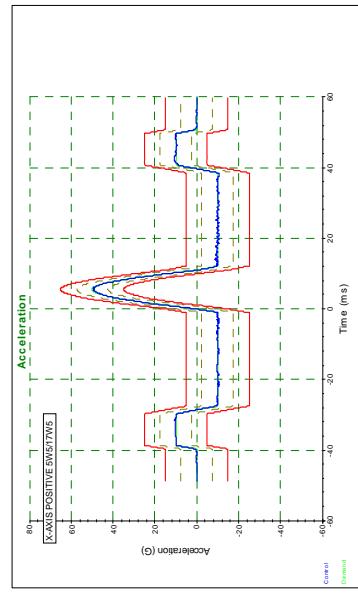
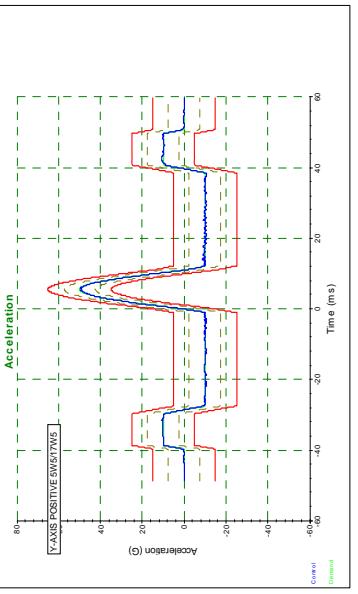
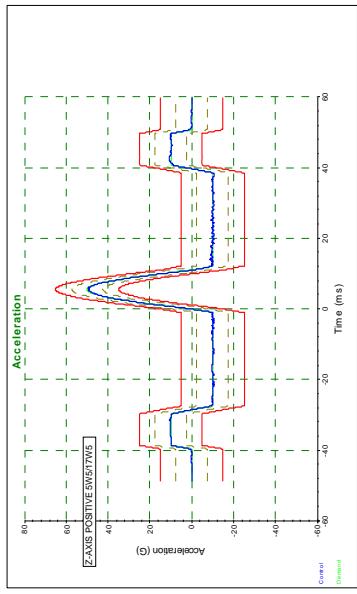
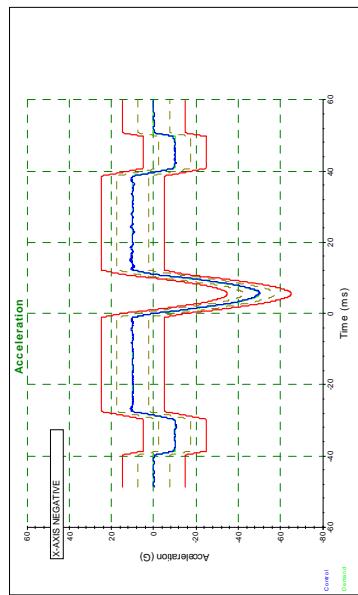
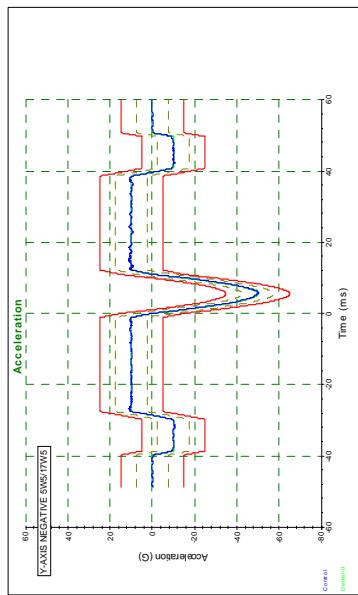
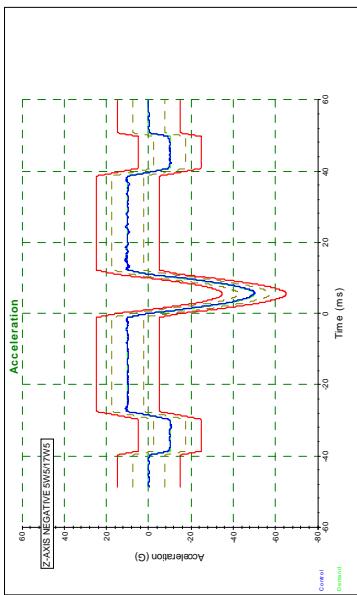
Test Report by:
Experior Laboratories, Inc.

Start Date	Completion Date	Product Name	Purchase Order #	Service Project Number SPN	Test ID #	Temperature	Humidity	DS Revision			
4/12/2012	4/13/2012	NXTCore	177125	11965	GB-5	23 °C	38 %RH	04/16/12			
Test Title		Test Specification / Standard		Specific Test Conditions		Measurements / Inspection					
Mechanical Shock Phase 2		4.5.17 of MIL-DTL-24308G EIA-364-27C, test condition E		Phase 2: 50g, 18 shocks, 11ms-> no discontinuities of >1dB for 1us during not to exceed		Acceleration [g], Frequency [Hz], Discontinuity [us], CIT [dB]					
Anomaly / Interruption						Nonconformity / Deviation					
none				none							
Instrum. Number	Manufacturer	Model Number	Serial Number	Instrument Description		Last Cal Date	Cal Due Date				
1119	Unholtz Dickie	SA30-SO92	3117 - 271	Electrodynamic Vibration System		Reference Only	Reference Only				
1035	Dytran	3055A1	1145	10mV/G Triaxial Accelerometer		10/26/2011 9:31:58 AM	10/26/2012				
1111	Vibration Research	VRC8555B	0dffcf	2 Channel Vibration Controller		12/9/2011	12/9/2012				
1217	Rifocs	555B	122347	Optical Power Meter		10/24/2011 2:28:02 PM	10/24/2012				
1219	Experior Photonics	EP-TE2000	SN 2008	QPL 8-channel 1300nm LED		2/3/12	2/3/14				
1085	Experior Photonics	EP-TE1004	1002	Discontinuity Monitor 8 channel		9/11/2011 3:33:44 PM	9/11/2012				
1103	Hewlett Packard	81524A	3248G01181	Optical Power Head		10/31/2011 2:10:44 PM	10/31/2012				
1224	JGR	BR5	750004	Quad-Wave Backreflection Meter		1/3/2012 10:43:29 AM	1/3/2013				
1254	Hewlett Packard	81533B	3411G05264	Optical Head Interface		Reference Only	Reference Only				
1266	Rifocs	715RF-24-106	122114	1x24 Multimode Optical Switch		Reference Only	Reference Only				
1260	Extech	42280	9069033	Temperature Humidity Datalogger		5/3/2011 1:03:12 PM	5/3/2012				
1028	Agilent	81610A	DE40500414	Return Loss Module		12/16/2011 11:40:19 AM	12/16/2012				
Test Sample Description		Part Number		Experior Test Procedure # (if applicable)			Customer Witness				
ARINC801 Connector		CBD3W3M000T2S-MOS, CBD3W3F000E2S-MOS CBD5W5M000T2S-MOS, CBD5W5F000E2S-MOS CBD17W5M200T2S-MOS, CBD17W5F200E2S-MOS CBD24W7M200T2S-MOS, CBD24W7F200E2S-MOS		EPWI-1043 ETS Vibration System Operating Procedure EPWI-1100 Vibration Controller Programming EPTP-1002 Transmittance EPTP-1004 Optical Signal Discontinuity			none				
Project Engineer	Performed By		Bench Cleaning	Equipment List	Post Test Cleanup	Setup Check	Event Log	Signoff by Technical Director			
Norman Metzner	NM	Signoff	NM	NM	NM	NM	NM	john kim			
		Date/Time	4/12/12 8:45am	4/12/12 8:45am	4/12/12 11:30am	4/12/12 8:45am	4/13/12 4pm				
Results Summary											
Category		Requirement		Max/Min Measurement Value		Compliance					
CIT [dB] after		not required		-0.04		4/4					
Discontinuity		no discontinuity of +/- 1dB for more than 1us		no discontinuities		4/4					
Date	Time	Event Log						Initials			
04/12/12	8:45 AM	Performed x-axis shock positive						NM			
	8:46 AM	Performed x-axis shock negative									
	8:52 AM	Flipped axis, Performed y-axis shock positive									
	8:53 AM	Performed y-axis shock negative									
	9:01 AM	Flipped axis, Performed z-axis shock positive									
	9:02 AM	Performed z-axis shock negative									
04/13/12	3:32 PM	Started Z-Axis shock, 1 positive, 1 negative									
	3:34 PM	Rotated fixture, started Y-Axis shock, 1 positive, 1 negative									
	3:36 PM	Rotated fixture, started X-Axis shock, 1 positive, 1 negative									
	3:38 PM	Took final CIT measurements									

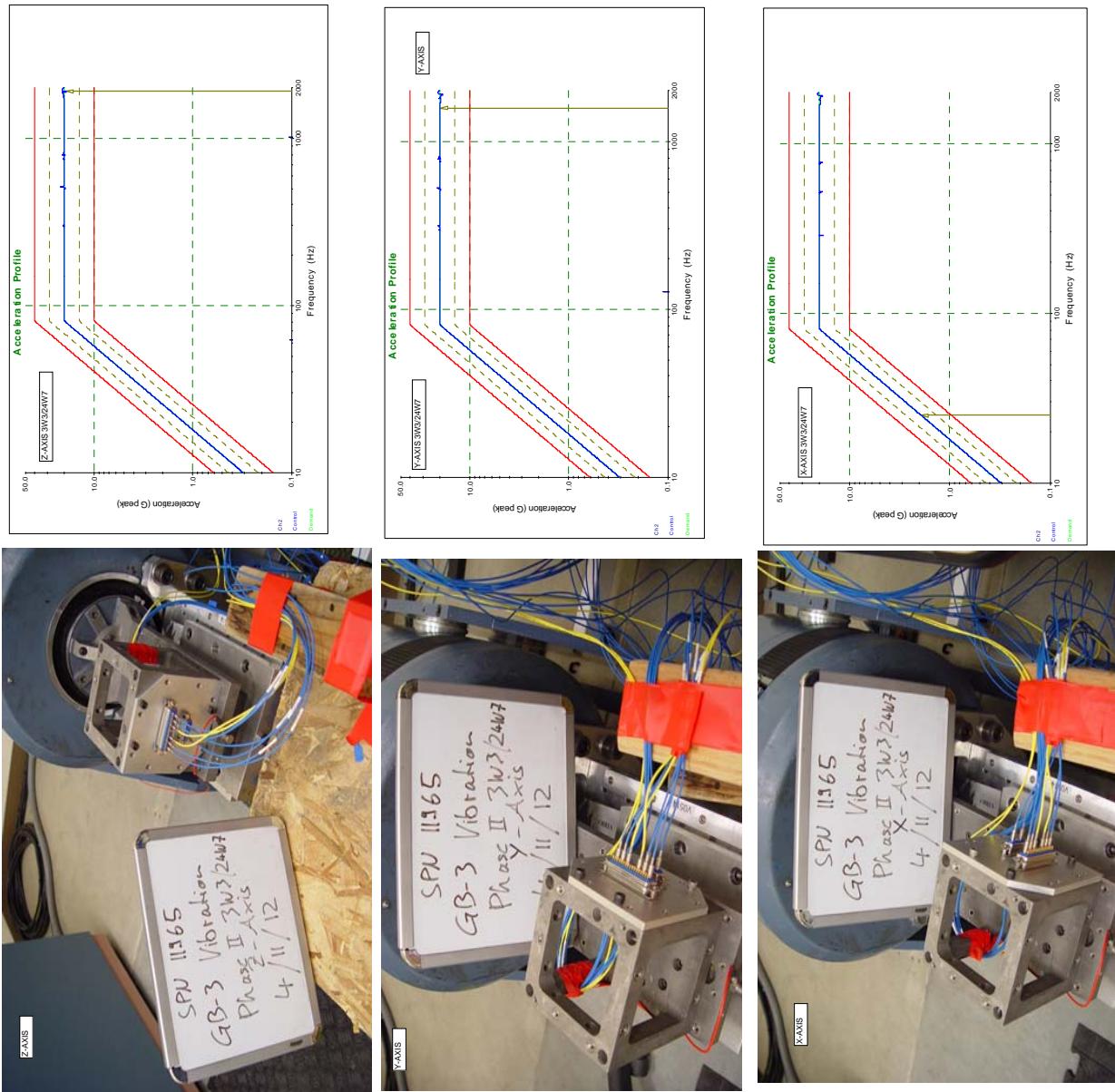
Phase 2: Mechanical Shock screening for 1us/>1dB discontinuity

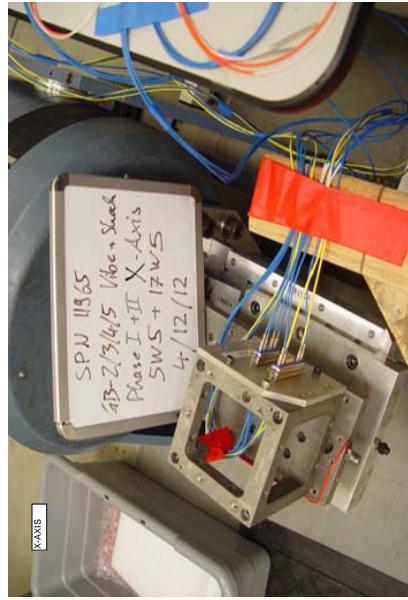
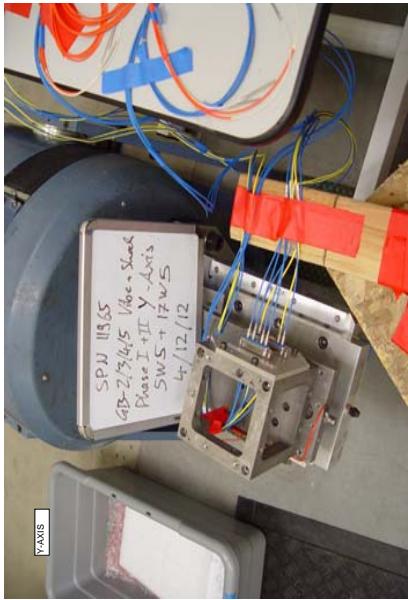
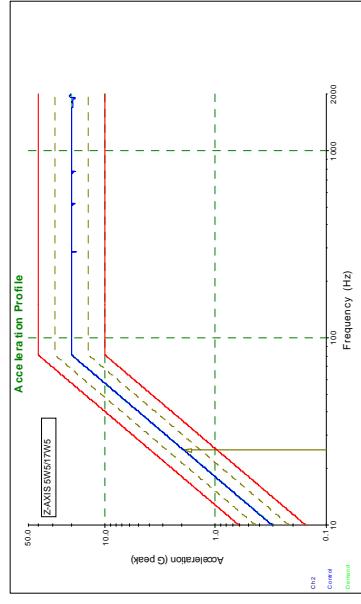
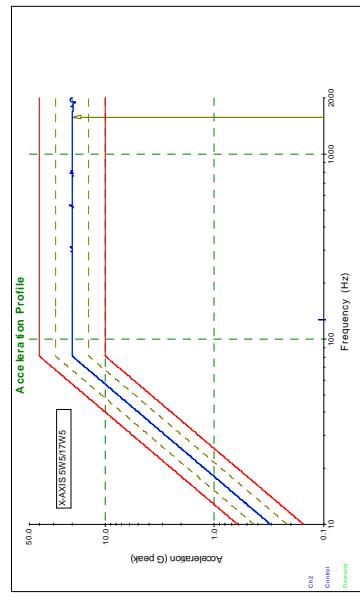
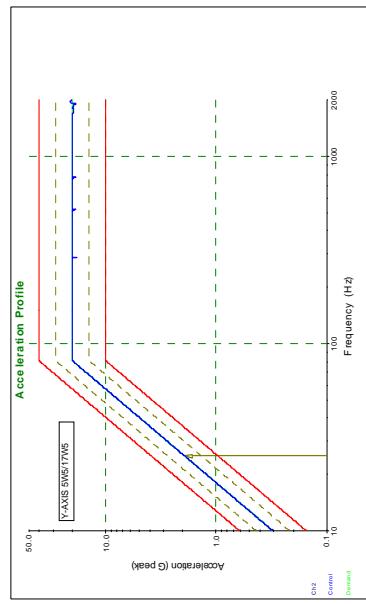
Connector ID	Channel	X-Axis		Y-Axis	Z-Axis	
		Initial P [dBm]	Discontinuity	Discontinuity	Final P [dBm]	CIT [dB]
3W3	A1 mm	-17.56	PASS	PASS	-17.56	0.00
	A3 mm	-17.65	PASS	PASS	-17.63	0.02
5W5	A1 mm	-18.15	PASS	PASS	-18.14	0.01
	A2 mm	-17.74	PASS	PASS	-17.72	0.02
	A4 mm	-17.52	PASS	PASS	-17.54	-0.02
	A5 mm	-17.93	PASS	PASS	-17.93	0.00
17W5	A1 mm	-17.85	PASS	PASS	-17.84	0.01
	A2 sm	-14.73	PASS	PASS	-14.69	0.04
	A4 sm	-14.62	PASS	PASS	-14.63	-0.01
	A5 mm	-17.75	PASS	PASS	-17.79	-0.04
24W7	A1 mm	-17.97	PASS	PASS	-17.96	0.01
	A2 mm	-17.86	PASS	PASS	-17.86	0.00
	A3 sm	-14.49	PASS	PASS	-14.52	-0.03
	A5 sm	-14.70	PASS	PASS	-14.71	-0.01
	A6 mm	-18.18	PASS	PASS	-18.18	0.00
	A7 mm	-18.33	PASS	PASS	-18.33	0.00



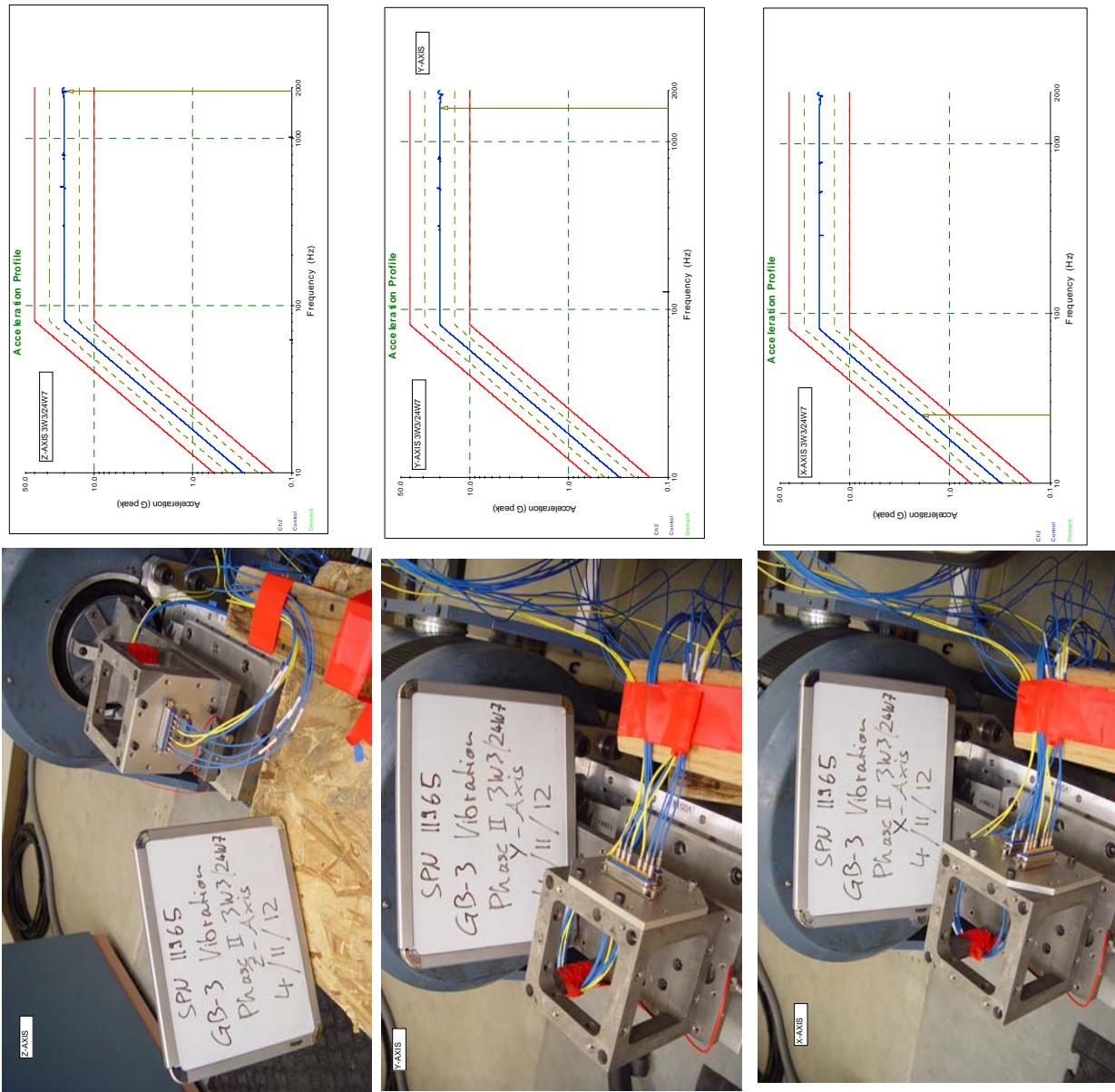


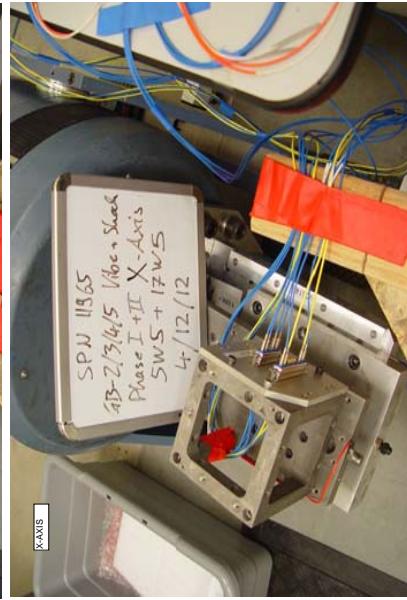
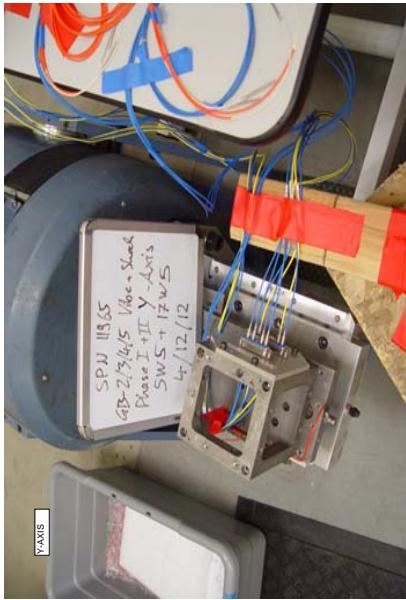
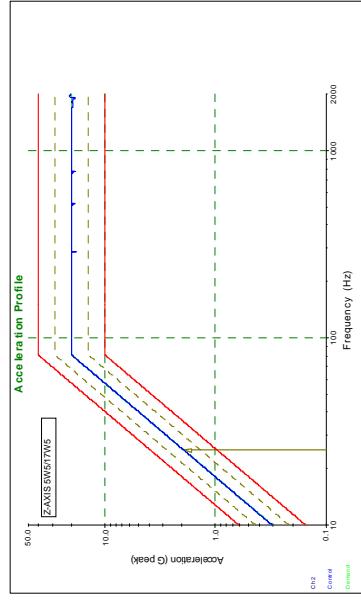
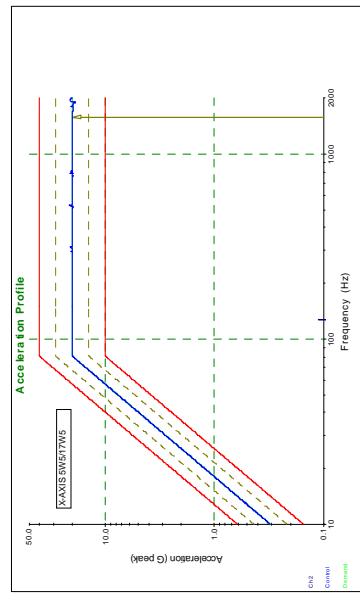
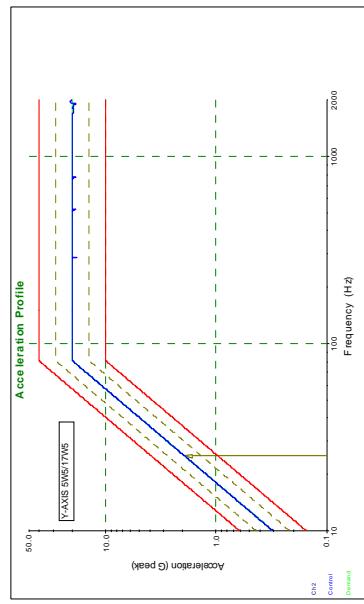
Phase 2: Sine Vibration screening for 1us/>1dB discontinuity							
Connector ID	Channel	Z-Axis		Y-Axis	X-Axis		
		Initial P [dBm]	Discontinuity	Discontinuity	Final P [dBm]	CIT [dB]	Discontinuity
3W3	A1 mm	-17.52	PASS	PASS	-17.56	-0.04	PASS
	A3 mm	-17.68	PASS	PASS	-17.65	0.03	PASS
5W5	A1 mm	-18.14	PASS	PASS	-18.15	-0.01	PASS
	A2 mm	-17.72	PASS	PASS	-17.74	-0.02	PASS
	A4 mm	-17.54	PASS	PASS	-17.52	0.02	PASS
	A5 mm	-17.93	PASS	PASS	-17.93	0.00	PASS
17W5	A1 mm	-17.84	PASS	PASS	-17.85	-0.01	PASS
	A2 sm	-14.69	PASS	PASS	-14.73	-0.04	PASS
	A4 sm	-14.63	PASS	PASS	-14.62	0.01	PASS
	A5 mm	-17.79	PASS	PASS	-17.75	0.04	PASS
24W7	A1 mm	-17.98	PASS	PASS	-17.97	0.01	PASS
	A2 mm	-17.87	PASS	PASS	-17.86	0.01	PASS
	A3 sm	-14.48	PASS	PASS	-14.49	-0.01	PASS
	A5 sm	-14.69	PASS	PASS	-14.70	-0.01	PASS
	A6 mm	-18.14	PASS	PASS	-18.18	-0.04	PASS
	A7 mm	-18.34	PASS	PASS	-18.33	0.01	PASS





Phase 2: Sine Vibration screening for 1us/>1dB discontinuity							
Connector ID	Channel	Z-Axis		Y-Axis	X-Axis		
		Initial P [dBm]	Discontinuity	Discontinuity	Final P [dBm]	CIT [dB]	Discontinuity
3W3	A1 mm	-17.52	PASS	PASS	-17.56	-0.04	PASS
	A3 mm	-17.68	PASS	PASS	-17.65	0.03	PASS
5W5	A1 mm	-18.14	PASS	PASS	-18.15	-0.01	PASS
	A2 mm	-17.72	PASS	PASS	-17.74	-0.02	PASS
	A4 mm	-17.54	PASS	PASS	-17.52	0.02	PASS
	A5 mm	-17.93	PASS	PASS	-17.93	0.00	PASS
17W5	A1 mm	-17.84	PASS	PASS	-17.85	-0.01	PASS
	A2 sm	-14.69	PASS	PASS	-14.73	-0.04	PASS
	A4 sm	-14.63	PASS	PASS	-14.62	0.01	PASS
	A5 mm	-17.79	PASS	PASS	-17.75	0.04	PASS
24W7	A1 mm	-17.98	PASS	PASS	-17.97	0.01	PASS
	A2 mm	-17.87	PASS	PASS	-17.86	0.01	PASS
	A3 sm	-14.48	PASS	PASS	-14.49	-0.01	PASS
	A5 sm	-14.69	PASS	PASS	-14.70	-0.01	PASS
	A6 mm	-18.14	PASS	PASS	-18.18	-0.04	PASS
	A7 mm	-18.34	PASS	PASS	-18.33	0.01	PASS

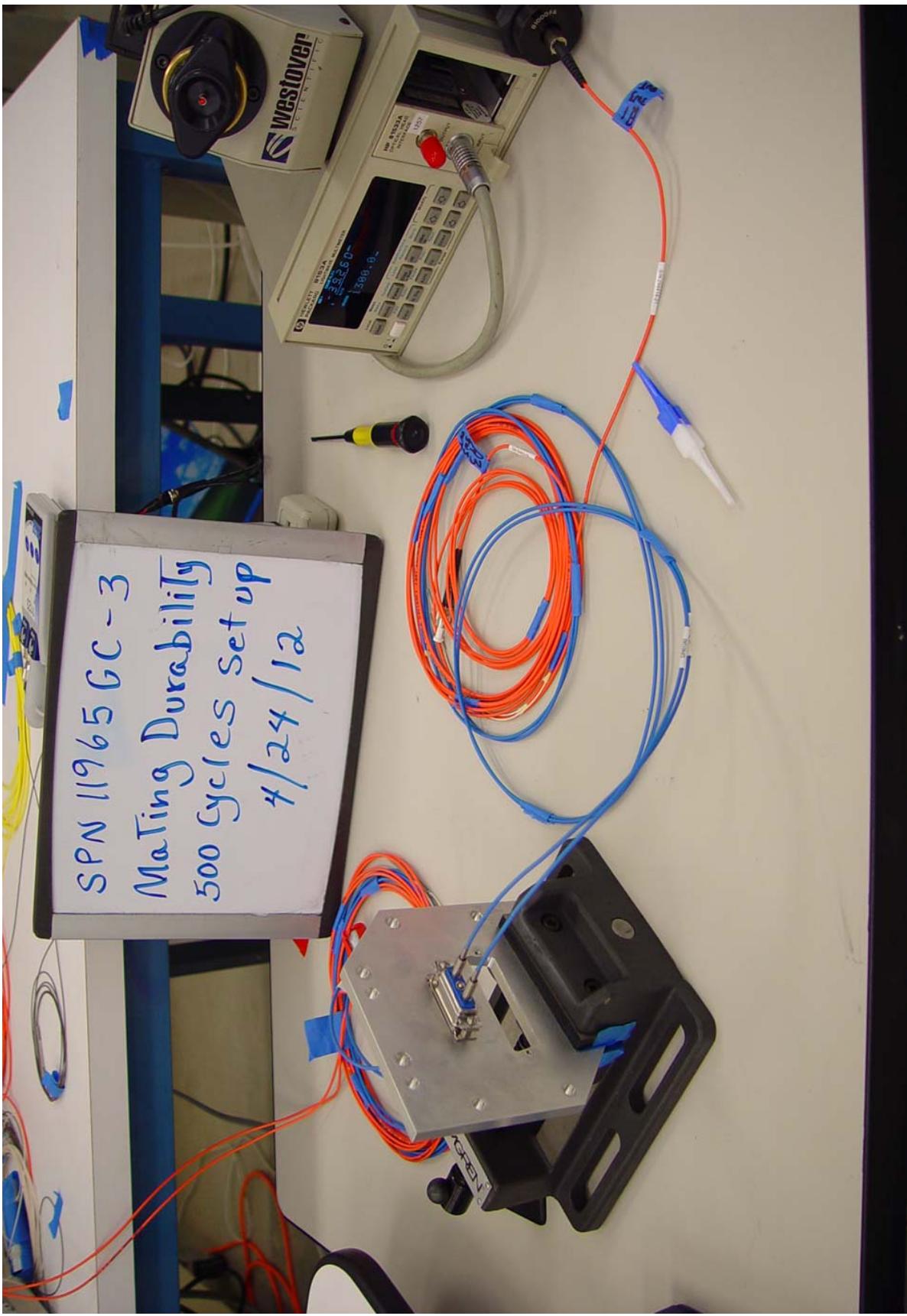




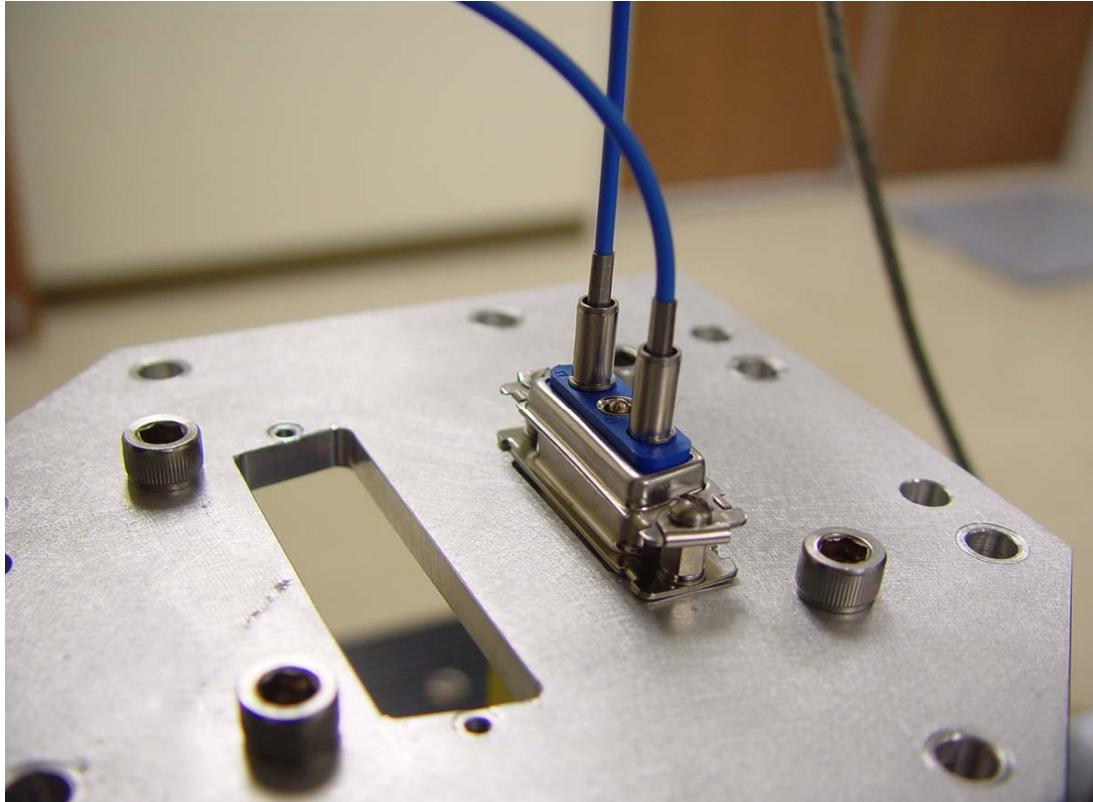
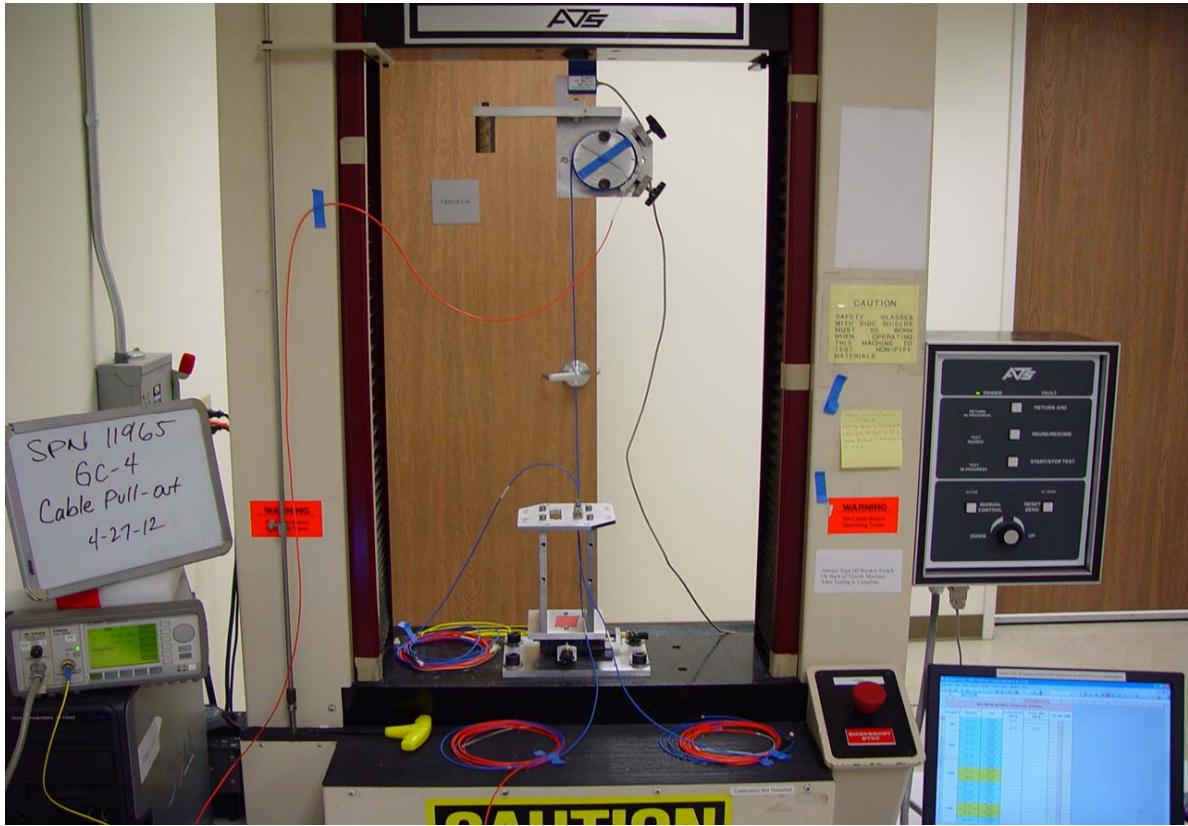
MULTIMODE @1300nm, Singlemode @1550nm					
Sample #	Channel	Power [dBm]	Cutback [dbm]	IL [dB]	RL [dB]
3W3	A1 mm	-11.37	-11.34	0.03	>45
	A3 mm	-11.36	-11.34	0.02	>45
5W5	A1 mm	-11.34	-11.32	0.02	>45
	A2 mm	-11.36	-11.32	0.04	>45
	A4 mm	-11.36	-11.33	0.03	>45
	A5 mm	-11.37	-11.34	0.03	>45
17W5	A1 mm	-11.53	-11.47	0.05	>45
	A2 sm	-5.57	-5.41	0.16	56.7
	A4 sm	-5.60	-5.41	0.20	57.1
	A5 mm	-11.50	-11.48	0.02	>45
24W7	A1 mm	-11.48	-11.47	0.00	>45
	A2 mm	-11.49	-11.48	0.01	>45
	A3 sm	-5.55	-5.39	0.16	51.1
	A5 sm	-5.54	-5.40	0.14	59.5
	A6 mm	-11.53	-11.48	0.06	>45
	A7 mm	-11.53	-11.48	0.04	>45
Initial Results					
24W7	A1 mm			0.00	
	A2 mm			0.00	
	A3 sm	-5.52	-5.40	0.11	58.7
	A5 sm	-5.74	-5.40	0.34	59.8
	A6 mm			0.00	
	A7 mm			0.00	

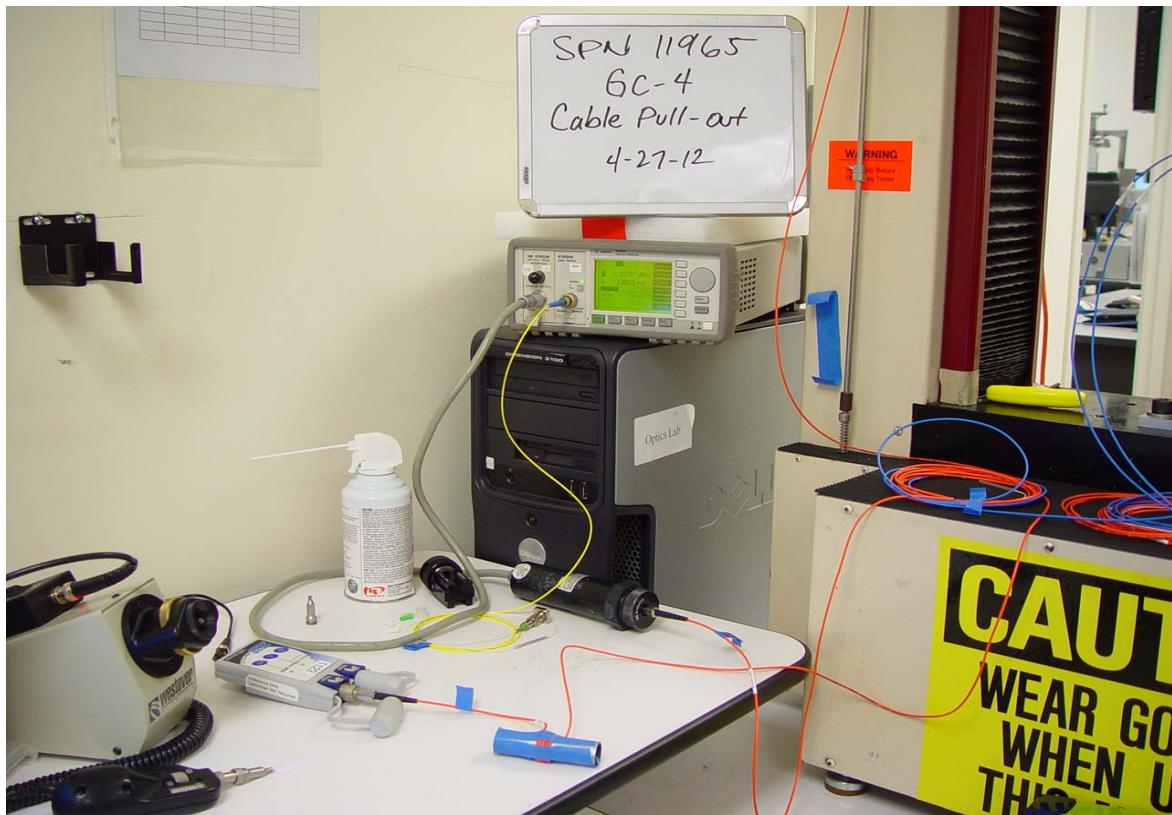


MULTIMODE @1300nm, Singlemode @1550nm										
Sample #	Channel	Power before cycles [dBm]	Power after 100 cycles [dBm]	CIT after 100 cycles [dB]	Power after 200 cycles [dBm]	CIT after 200 cycles [dB]	Power after 300 cycles [dBm]	CIT after 300 cycles [dB]	Power after 400 cycles [dBm]	CIT after 400 cycles [dB]
3W3	A1 mm	-38.54	-38.55	-0.01	-38.55	-0.01	-38.54	0.00	-38.54	0.00
	A3 mm	-37.55	-37.56	-0.01	-37.55	0.00	-37.55	0.00	-37.55	0.00
5W5	A1 mm	-37.00	-37.01	-0.01	-37.01	-0.01	-37.00	0.00	-37.00	0.00
	A2 mm	-38.07	-38.09	-0.01	-38.08	0.00	-38.09	-0.02	-38.07	0.00
17W5	A4 mm	-37.42	-37.42	0.00	-37.42	0.00	-37.42	0.00	-37.42	0.00
	A5 mm	-38.53	-38.53	0.00	-38.49	0.04	-38.51	0.01	-38.49	0.04
24W7	A1 mm	-38.68	-38.68	0.00	-38.67	0.01	-38.68	0.00	-38.66	0.02
	A2 sm	-4.91	-4.88	0.03	-4.90	0.01	-4.90	0.01	-4.90	0.01
	A4 sm	-2.40	-2.38	0.02	-2.38	0.02	-2.38	0.02	-2.37	0.02
	A5 mm	-38.77	-38.77	0.01	-38.69	0.08	-38.75	0.02	-38.78	0.00
	A1 mm	-39.96	-39.90	0.06	-39.90	0.06	-39.89	0.06	-39.89	0.07
	A2 mm	-38.36	-38.35	0.01	-38.37	-0.01	-38.36	0.01	-38.35	0.01
	A3 sm	-3.59	-3.60	-0.01	-3.48	0.11	-3.55	0.04	-3.57	0.02
	A5 sm	-5.62	-5.65	-0.03	-5.68	-0.06	-5.70	-0.08	-5.57	0.05
	A6 mm	-37.47	-37.47	-0.01	-37.48	-0.01	-37.49	-0.02	-37.48	-0.01
	A7 mm	-38.09	-38.10	-0.01	-38.08	0.01	-38.08	0.01	-38.08	0.00

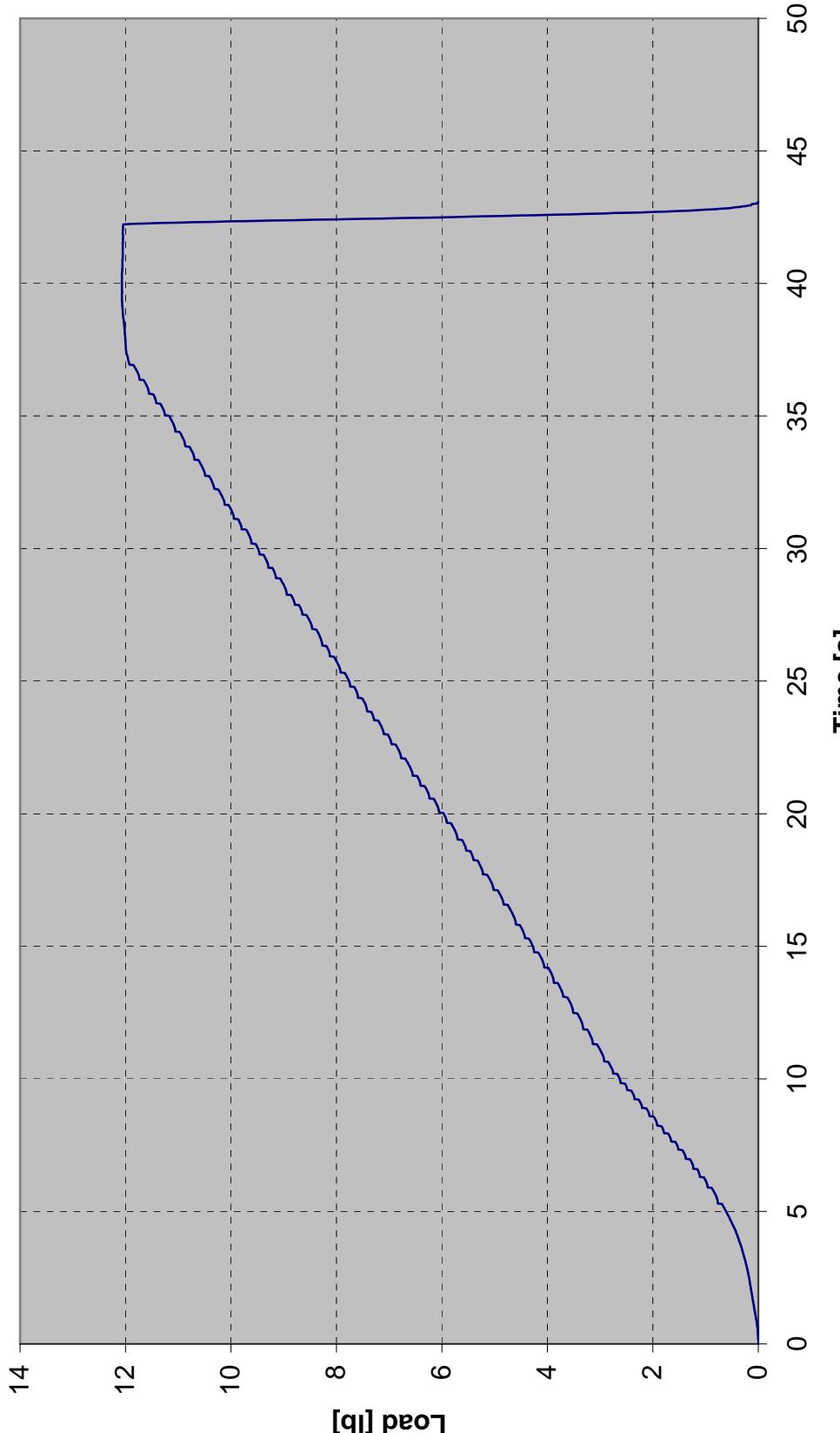


MULTIMODE @1300nm, Singlemode @1550nm					
Sample #	Channel	Side	Power before [dBm]	Power after [dBm]	CIT after [dB]
3W3	A1 mm	Female	-20.45	-20.44	0.01
		Male	-20.42	-20.41	0.01
	A3 mm	Female	-20.25	-20.23	0.02
		Male	-21.45	-21.44	0.01
5W5	A1 mm	Female	-19.72	-19.71	0.01
		Male	-21.37	-21.38	-0.01
	A2 mm	Female	-21.10	-21.09	0.01
		Male	-21.85	-21.85	0.00
	A4 mm	Female	-21.58	-21.55	0.03
		Male	-20.98	-21.00	-0.02
	A5 mm	Female	-20.14	-20.12	0.02
		Male	-22.22	-22.22	0.00
17W5	A1 mm	Female	-20.60	-20.60	0.00
		Male	-22.33	-22.32	0.01
	A2 sm	Female	1.08	1.08	0.00
		Male	1.11	1.10	-0.01
	A4 sm	Female	1.08	1.08	0.00
		Male	1.10	1.10	0.00
	A5 mm	Female	-22.60	-22.59	0.01
		Male	-22.33	-22.32	0.01
24W7	A1 mm	Female	-20.86	-20.86	0.00
		Male	-20.56	-20.55	0.01
	A2 mm	Female	-21.01	-21.00	0.01
		Male	-21.50	-21.50	0.00
	A3 sm	Female	1.02	1.02	0.00
		Male	1.00	0.97	-0.03
	A5 sm	Female	1.10	1.11	0.01
		Male	1.10	1.10	0.00
	A6 mm	Female	-20.56	-20.57	-0.01
		Male	-21.31	-21.30	0.01
	A7 mm	Female	-21.26	-21.26	0.00
		Male	-21.29	-21.30	-0.01





SPN 11965 GC-4 Cable Pull-out



MULTIMODE @1300nm, Singlemode @1550nm			
Sample #	Channel	Side	Tested [Y/N]
3W3	A1 mm	Female	Y
		Male	Y
	A3 mm	Female	Y
		Male	Y
5W5	A1 mm	Female	Y
		Male	Y
	A2 mm	Female	Y
		Male	Y
	A4 mm	Female	Y
		Male	Y
	A5 mm	Female	Y
		Male	Y
17W5	A1 mm	Female	Y
		Male	Y
	A2 sm	Female	Y
		Male	Y
	A4 sm	Female	Y
		Male	Y
	A5 mm	Female	Y
		Male	Y
24W7	A1 mm	Female	Y
		Male	Y
	A2 mm	Female	Y
		Male	Y
	A3 sm	Female	Y
		Male	Y
	A5 sm	Female	Y
		Male	Y
	A6 mm	Female	Y
		Male	Y
	A7 mm	Female	Y
		Male	Y



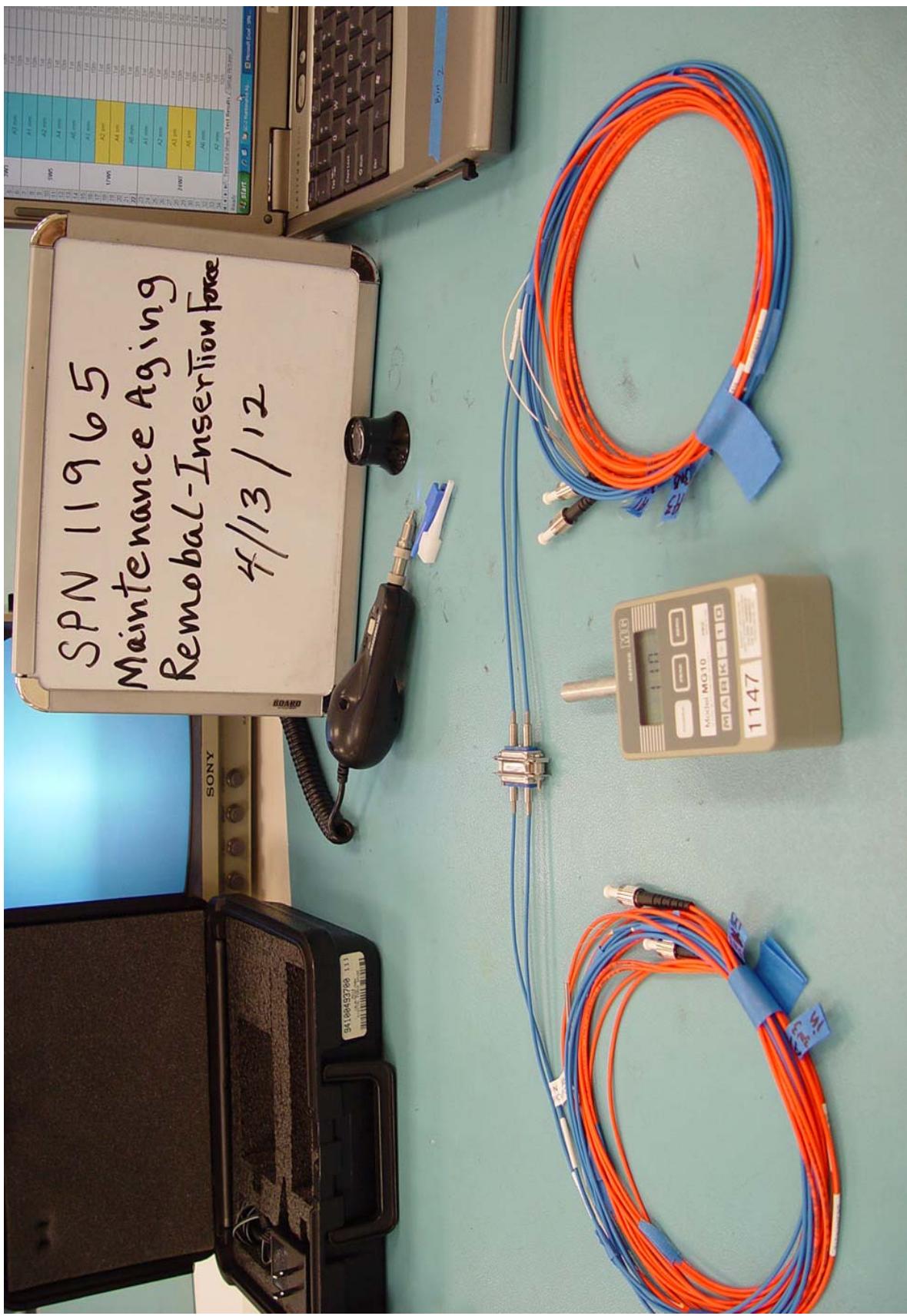


Test Datasheet

Test Report by:
Experior Laboratories, Inc.

Sample #	Terminius	Cycle	Plug	
			Removal Force [lb]	Insertion Force [lb]
3W3	A1 mm	1st	0.67	0.35
		10th	0.71	0.41
	A3 mm	1st	0.71	0.38
		10th	0.75	0.37
5W5	A1 mm	1st	0.76	0.36
		10th	0.80	0.35
	A2 mm	1st	0.73	0.37
		10th	0.77	0.44
	A4 mm	1st	0.70	0.35
		10th	0.81	0.37
	A5 mm	1st	0.76	0.38
		10th	0.80	0.36
17W5	A1 mm	1st	0.78	0.36
		10th	0.74	0.43
	A2 sm	1st	0.71	0.45
		10th	0.76	0.51
	A4 sm	1st	0.69	0.38
		10th	0.78	0.45
	A5 mm	1st	0.71	0.45
		10th	0.77	0.34
24W7	A1 mm	1st	0.67	0.50
		10th	0.79	0.39
	A2 mm	1st	0.69	0.27
		10th	0.71	0.39
	A3 sm	1st	0.78	0.21
		10th	0.82	0.60
	A5 sm	1st	0.79	0.58
		10th	0.74	0.40
	A6 mm	1st	0.86	0.54
		10th	0.64	0.36
	A7 mm	1st	0.76	0.47
		10th	0.74	0.32

Receptacle		Comply?
Removal Force [lb]	Insertion Force [lb]	
1.75	1.47	PASS
0.87	1.12	PASS
1.44	.1.51	PASS
1.04	1.64	PASS
1.60	1.72	PASS
1.42	1.48	PASS
0.98	1.42	PASS
1.05	1.61	PASS
1.01	1.32	PASS
0.98	1.29	PASS
1.07	1.58	PASS
1.01	1.45	PASS
0.94	1.75	PASS
1.08	1.66	PASS
1.28	1.45	PASS
1.01	1.54	PASS
1.33	1.60	PASS
1.18	1.55	PASS
1.27	1.88	PASS
1.26	1.93	PASS
1.20	1.64	PASS
1.18	1.38	PASS
1.20	1.59	PASS
1.27	1.53	PASS
1.10	1.48	PASS
1.42	1.82	PASS
0.85	1.17	PASS
1.08	1.54	PASS
0.84	1.32	PASS
1.04	1.37	PASS
0.65	1.49	PASS
0.71	1.41	PASS



MULTIMODE @1300nm, Singlemode @1550nm		
Sample #	Channel	RL [dB]
3W3	A1 mm	>45
	A3 mm	>45
5W5	A1 mm	>45
	A2 mm	>45
	A4 mm	>45
	A5 mm	>45
17W5	A1 mm	>45
	A2 sm	54.9
	A4 sm	55.7
	A5 mm	>45
24W7	A1 mm	>45
	A2 mm	>45
	A3 sm	55.2
	A5 sm	55.3
	A6 mm	>45
	A7 mm	>45

MULTIMODE @1300nm, Singlemode @1550nm					
Sample #	Channel	Power [dBm]	Cutback [dbm]	IL [dB]	RL [dB]
3W3	A1 mm	-11.59	-11.57	0.02	>45
	A3 mm	-11.64	-11.57	0.07	>45